SAMSUNG

SYSTEM AIR CONDITIONER

Indoor Unit Model Name :	Outdoor Unit
AC052MNMSEH	AC052MXASEH
AC071MNMSEH	AC071MXASEH
AC100MNMSEH	AC100MXASEH
AC120MNMSEH	AC120MXASEH

Model Code :	
AC052MNMSEH/EU	AC052MXASEH/EU
AC071MNMSEH/EU	AC071MXASEH/EU
AC100MNMSEH/EU	AC100MXASEH/EU
AC120MNMSEH/EU	AC120MXASEH/EU

SERVICE Manual

AIR CONDITIONER

CONTENTS

Contents

Contents

1. Precautions

1-1 Precautions for the Service

- Use the standard parts when replacing the electric parts.
  – Confirm the model name, rated voltage, rated current of the electric parts.
- Repair the disconnection of HARNESS securely when repairing the break down.
  – If there is any connection error, it causes an abnormal noise and incorrect operation.
- In case that you assemble or disassemble the products with laying it on the side, do work on the work cloth.
  – If not, the exterior of products can be scratched.
- Remove dust and foreign materials from harness, connection part, and inspection part thoroughly when repairing the break down.
  – It protects the danger of fire such as tracking and short.
- Tighten tightly the service valve of outdoor unit and the cap of charging valve with a monkey spanner.
- Check the assembly status of parts after repairing the break down.
  – It should be same as the status before repairing.

1-2 Precautions for the Static Electricity and PL

- As the PCB power terminal has a weakness for the static electricity, pay attention to it during the repair and measurement.
  – Work with insulation gloves during the repair and measurement of PCB.
- Check the distance between the product and the other electronic appliances such as TV, video, and audio. It should be over 2m.
  – If not, it causes a bad picture quality or a noise.
- Repairing the products by consumer should be strictly prohibited.
  – There is a danger of electric shock or fire due to incorrect disassembly.

1-3 Precautions for the Safety

- Do not pull any electric wires and do not touch an auxiliary power switch with a wet hand.
  – There is a danger of electric shock or fire.
- In case any wire or power plug has been damaged, replace it to eliminate any possible danger.
- Do not bend the power cord by force and do not put any heavy object on the power cord.
  – There is a danger of electric shock or fire.
- Do not use multi socket.
  – There is a danger of electric shock or fire.
- Ground the product if necessary.
  – Be sure to ground the product if there is any danger of electric leakage due to water or moisture.
- Be sure to turn off the auxiliary power switch or pull out the power plug during replacement or repair of electric parts.
  – There is a danger of electric shock.
- In case the product will not be in use for a long time, the battery of remote control should be kept separately.
  – Leakage of inside fluid can cause break down of remote control.

1-4 Others

- Never store or load the air conditioner upside down or sideways to prevent the damage to the compressor.
- Young children or infirm persons should be always supervised when they use the air conditioner.
- Max current is measured according to IEC standard for safety.
- Current is measured according to ISO standard for energy efficiency.
- When installing, make sure there is no leakage. When recovering the refrigerant, ground the compressor first before removing the connection pipe. If the refrigerant pipe is not properly connected and the compressor works with the service valve open, the pipe inhales the air and it makes the pressure inside of the refrigerant cycle abnormally high. It may cause explosion and injury.
- Pump Down Procedure (When removing the product)
  - Turn on the air conditioner and select Cool mode to run the compressor for 3 minutes.
  - Release the valve caps on High and Low pressure side.
  - Use L wrench to close the valve on the high pressure side.
  - Approximately 2 minutes after, close the valve on the low pressure side.
  - Stop operation of the air conditioner.
  - Disconnect the pipes.

2. Product Specifications

2-1 The Feature of Product

- Built-in Duct Type
  After installed, the air conditioner can be harmonized with a room interior.

- High Performance & Energy Saving
  With the advanced BLDC inverter technology, it makes a room cool with highly energy saving and arises the efficiency of air conditioner.

- Long Piping (Length & Height)
  It can give the benefit to the installers and aries the reliability of the air conditioner.

- Long Ambient Operation (In Low Temperature)
  It can arise the reliability and the capacity of the air conditioner, especially operated in low temperature.

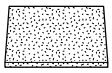
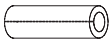
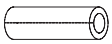
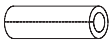
- Eco-friendly Product (Lead-Free, RoHS, WEEE)

2-2 Product Spectification

ITEM				AC052MNMSEH AC052MXASEH	AC071MNMSEH AC071MXASEH
IMAGE	Indoor Unit				
	Outdoor Unit				
	Remote Controller(MWR-WE10N)				
Power	Product			220~240V, 50Hz	220~240V, 50Hz
Indoor	W*D*H		mm	1150*480*260	1150*480*260
Outdoor	W*D*H		mm	790*285*548	880*310*798
Indoor	Product		kg(Net)	30	30
Outdoor	Product		kg(Net)	37.5	53
Capacity	Cooling/Heating(ISO)		W	5000/ 5500	6800/ 7500
Power input	Cooling/Heating (ISO)		W	1860/ 1640	2300/ 2350
Operation current	Cooling/Heating (ISO)		A	8.5/ 7.6	10.5/10.4
Noise (Cooling/Heating)	Indoor unit	In case of strongest air blow	dB	41/42	43/44
	Outdoor unit	In case of strongest air blow	dB	58/58	60/60
Refrigerant (R410A)			g	1200	1500
Connecting Pipe		Liquid	mm	6.35	6.35
		Gas	mm	12.7	15.88
Additional Refrigerant (R410A)			g/m	10	20
Standard			m	5	5
Extension length(Total)			m	30	50
Extension length(Elevation)			m	20	30
Option Code			Product Option	01B07C-1D5561-27343C-370000	01B07C-1D55B1-27474B-370000
			Installation Option	020000-100000-200000-300000	020000-100000-200000-300000

ITEM				AC100MNMSEH AC100MXASEH	AC120MNMSEH AC120MXASEH
IMAGE	Indoor Unit				
	Outdoor Unit				
	Remote Controller(MWR-WE10N)				
Power	Product			220~240V, 50Hz	220~240V, 50Hz
Indoor	W*D*H		mm	1150*480*320	1200*650*360
Outdoor	W*D*H		mm	880*320*967	940*330*998
Indoor	Product		kg(Net)	33	47.8
Outdoor	Product		kg(Net)	69.2	77
Capacity	Cooling/Heating(ISO)		W	9500/ 10800	12000/ 13000
Power input	Cooling/Heating (ISO)		W	3300/ 3200	4400/ 3750
Operation current	Cooling/Heating (ISO)		A	14.7 / 14.2	19.5/ 16.6
Noise (Cooling/Heating)	Indoor unit	In case of strongest air blow	dB	45/46	46/47
	Outdoor unit	In case of strongest air blow	dB	62/62	59/61
Refrigerant (R410A)			g	2500	3000
Connecting Pipe		Liquid	mm	9.52	9.52
		Gas	mm	15.88	15.88
Additional Refrigerant (R410A)			g/m	50	50
Standard			m	5	5
Extension length(Total)			m	50	50
Extension length(Elevation)			m	30	30
Option Code			Product Option	01B07C-1D5911-276470-370000	01B07C-1D547C-277882-370040
			Installation Option	020000-100000-200000-300000	020000-100000-200000-300000

2-3 Accessory

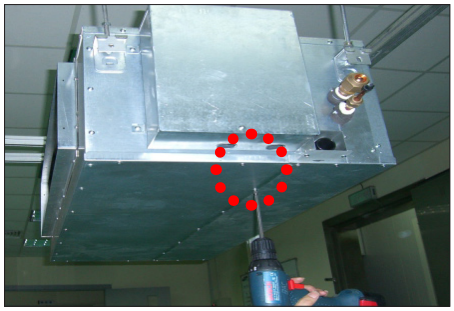
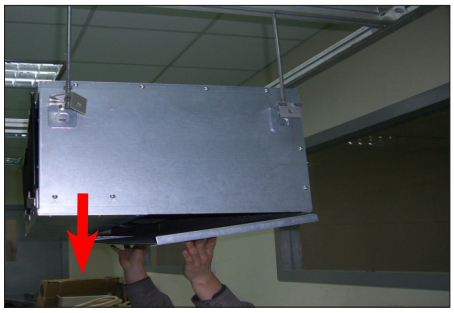
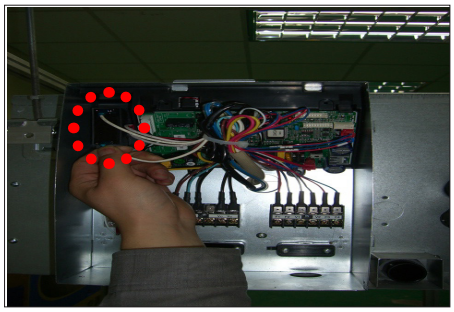
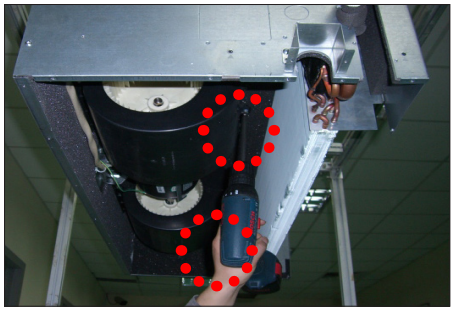
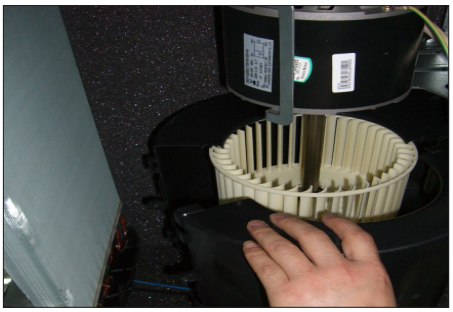
Item	Descriptions	Code-No.	Q'TY	Remark
	Owner's Manual	DB68-06491A	1	Indoor Unit
	INSTALLATION MANUAL	DB68-06492A	1	
	Insulation	DB62-04318S	1	
	Insu DRAIN HOSE	DB62-11028A	1	
	INSU HOSE D	DB62-11028E	1	
	INSU TUBE OUT	DB62-11028F	1	
	ASSY DRAIN HOSE JOINT	DB67-01191A	1	
	Ass'y Drain Hose Joint	DB90-06701A	1	
	GROMMET-HANGER	DB63-00237A	8	
	RUBBER LEG	DB73-20134A	4	Outdoor unit
	INSTALLATION MANUAL	DB68-06488A	1	
	DRAIN PLUG	DB67-00477A	1	

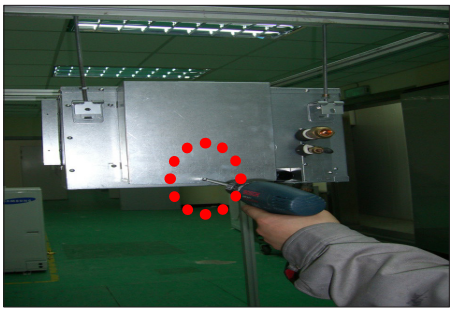
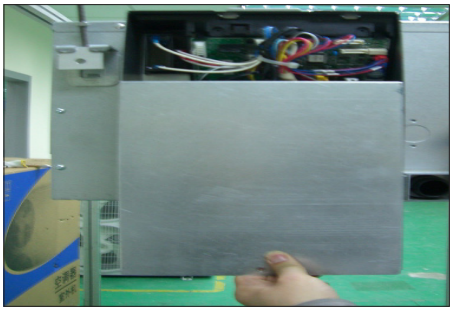
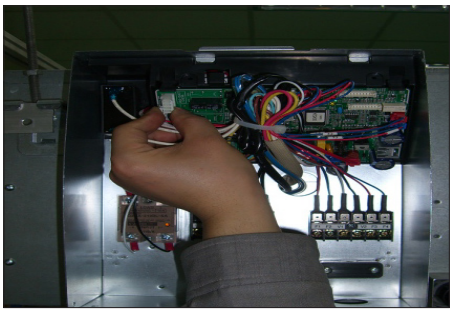
3. Disassembly and Reassembly

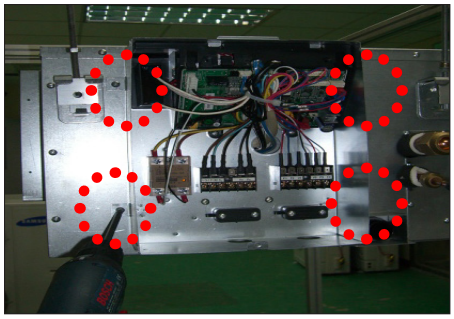
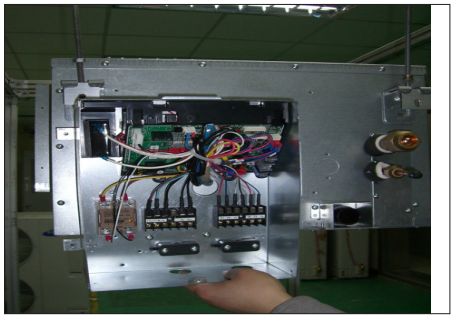
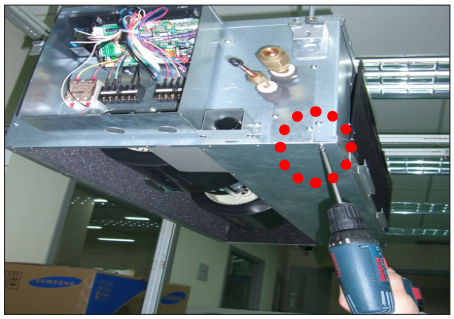
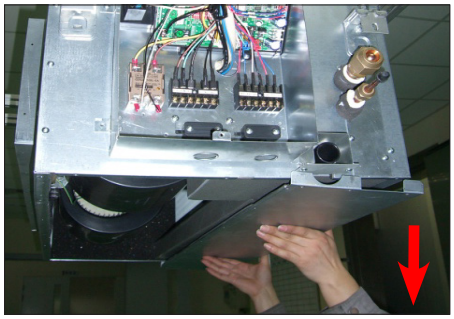
■ Necessary Tools

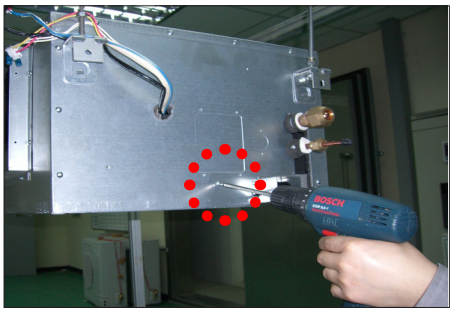
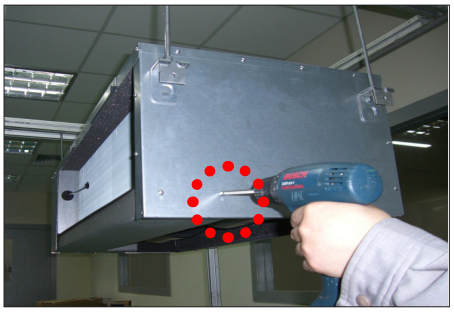
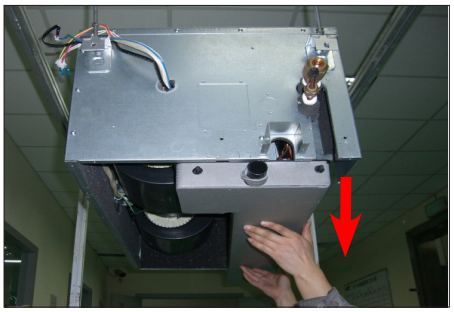
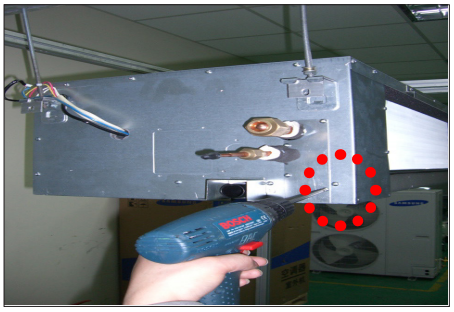
Item	Remark
+SCREW DRIVER	
MONKEY SPANNER	
-SCREW DRIVER	
NIPPER	
ELECTRIC MOTION DRIVER	
L-WRENCH	

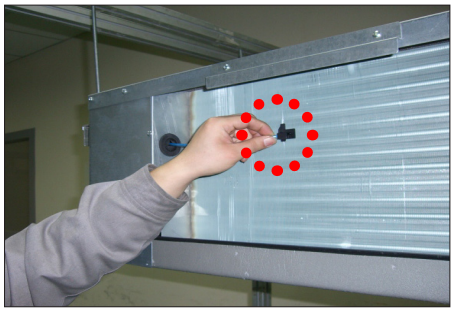
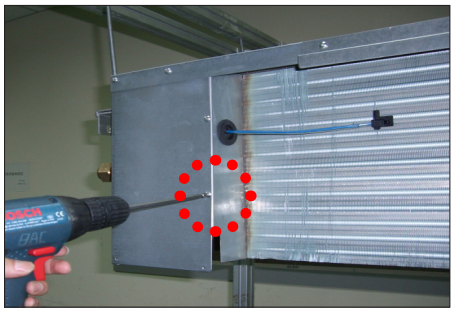
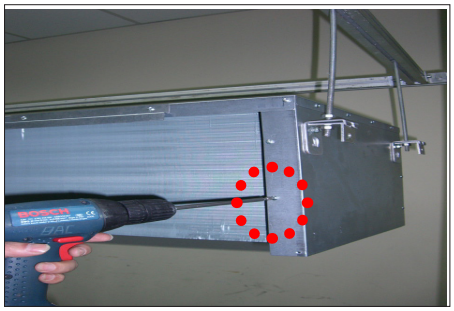
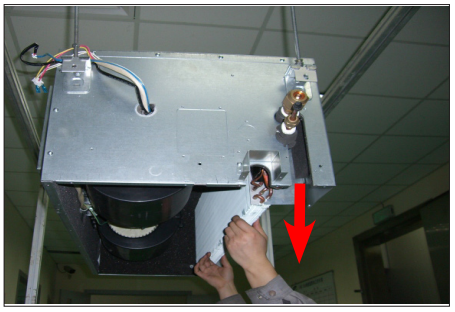
■ AC052MNMSEH / AC071MNMSEH / AC100MNMSEH / AC120MNMSEH

No	Parts	Procedure	Remark
1	Blower & Motor	1) After disassembling 16 places indicating screws, detach Ass'y Cabi Bottom Blower.	 
		2) Detach from Ass'y Control In the capacitor connection wire between the Motor Fan and housing connector.	
		3) After disassembling 2 places indicating screws, detach the 2 blower.	 

No	Parts	Procedure	Remark
2	Control In	1) After disassembling 1 Indicating screw, detach the Cover control.	
			
		2) Detach the Motor-Fan and Sensor Connector from the PCB.	

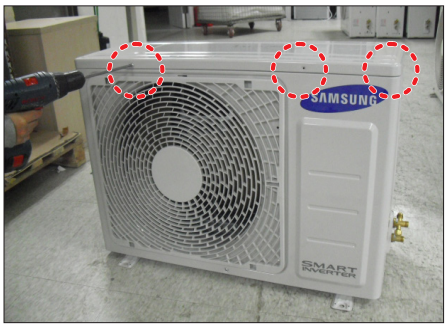
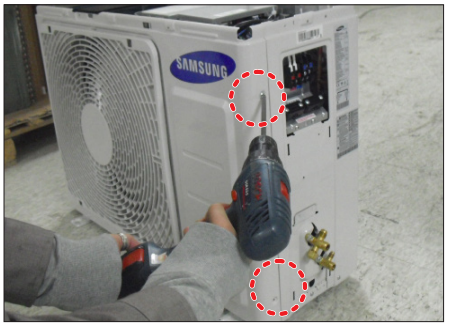
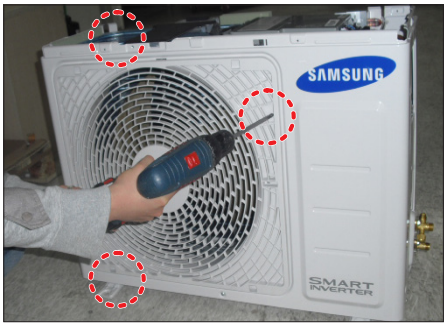
No	Parts	Procedure	Remark
		3) Disassemble 4 indicating screws and detach Control In from the set.	 
3	Drain Pan	Work is possible when Disassembling the Ass'y Cabi Bottom Blower. 1) Disassemble 7 indicating screws and detach Ass'y Cabi Bottom Drain.	 

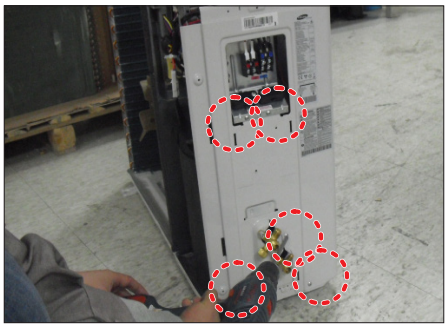
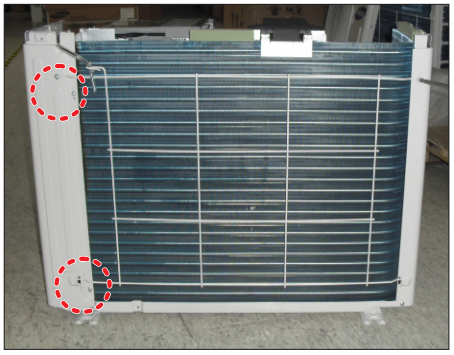
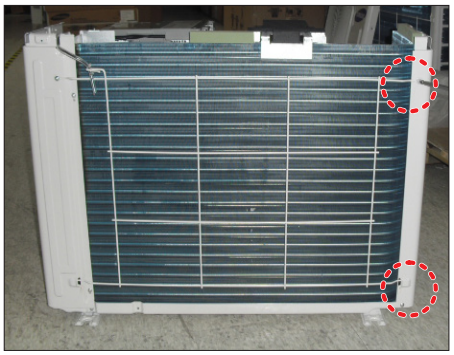
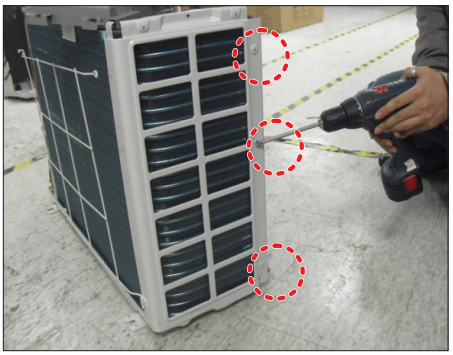
No	Parts	Procedure	Remark
		2) Disassemble 4 indicating screws and detach the Drain Pan. (2 screws each at left and right side)	  
4	Evap	Work is possible when Disassembling the Ass'y Drain Pan. 1) Disassemble 5 indicating screws to detach Cover Pipe.	

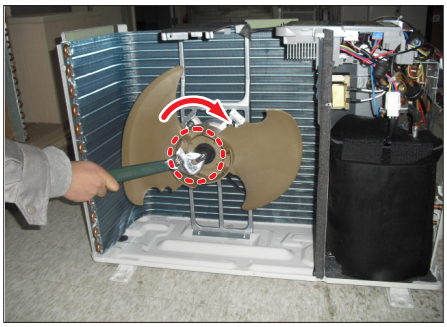
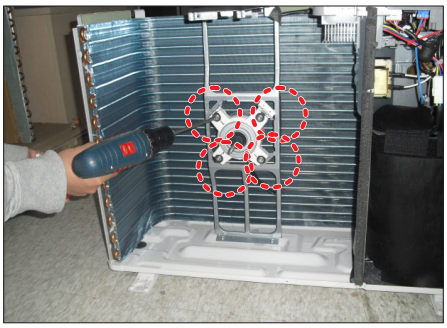
No	Parts	Procedure	Remark
		2) Disassemble Sensor on the Evap.	
		3) Disassemble 4 indicating screws which are in the near of Hanger Plate to detach the Evap. (2 screws each at left and right side) ⚠ It needs 2 peoples.	  

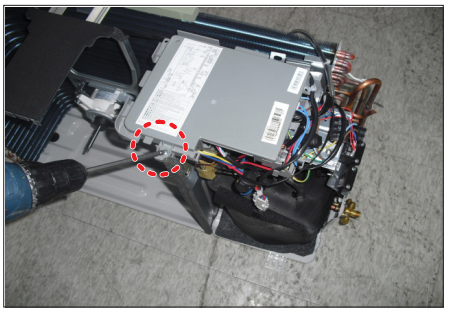
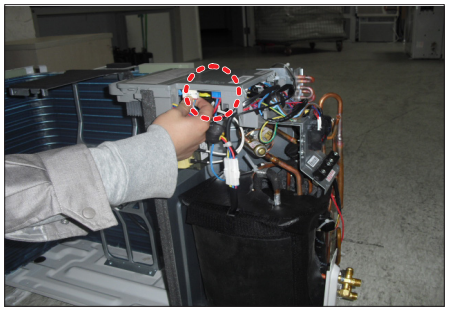
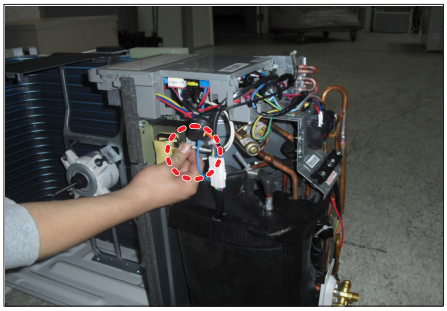
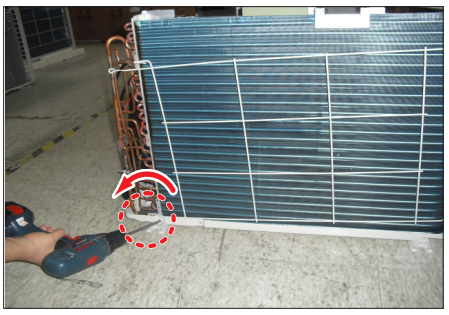
3-2 Outdoor Unit

■ AC052MXASEH

No	Parts	Procedure	Remark
1	common work	1) loosen 1 pcs screw of cover control,and detach it.	
		2) loosen 5 pcs screws on both right and left cabniet side edges and to detach the cover-top	
			
		3) Loosen 7 screwsfixed to disassemble cabi-front , and detach it.	
			

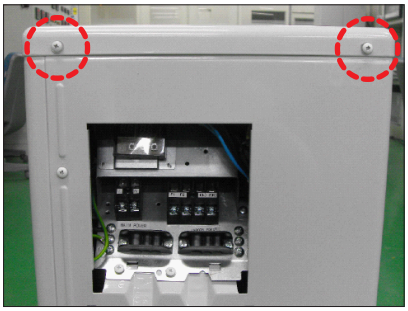
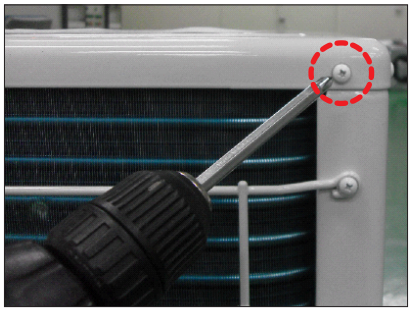
No	Parts	Procedure	Remark
	common work	4) loosen 7 screws to disassemble the cabi-right ,and detach it.	
			
		5) loosen 2 screws to disassemble steel-bar.	
		6) loosen 3 screws to disassemble cabi-left.	

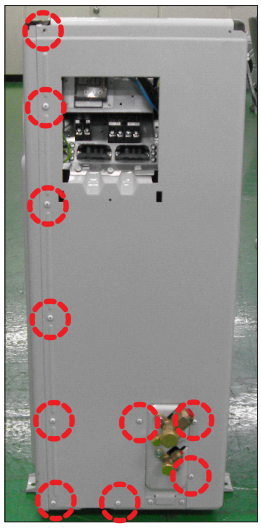
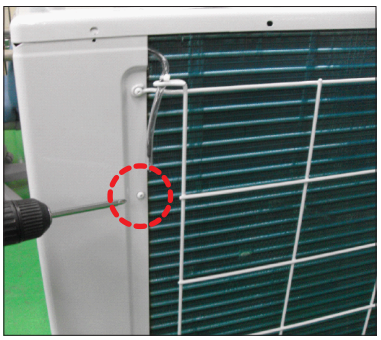
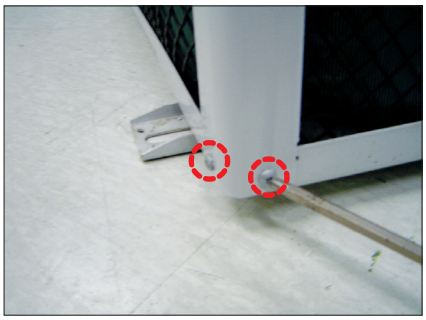
No	Parts	Procedure	Remark
2	fan&motor	1) loosen 1 screw as indication and detached the fan.	
		2) loosen 4 pcs motor screws and disconnect the wire betwwen assy control out and motor.	
		3) loosen 2 pcs bracket-motor screw and detach it.	

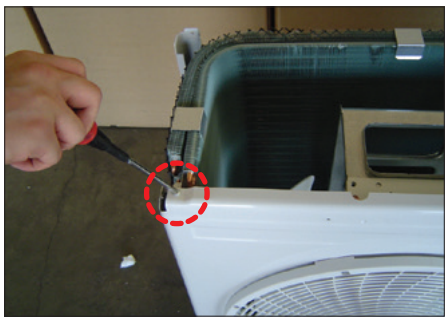
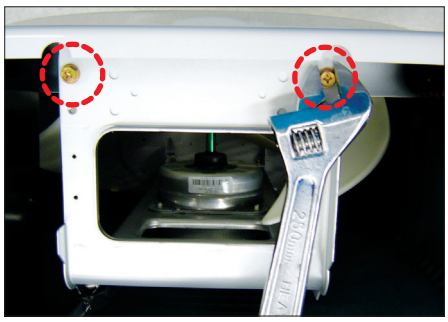
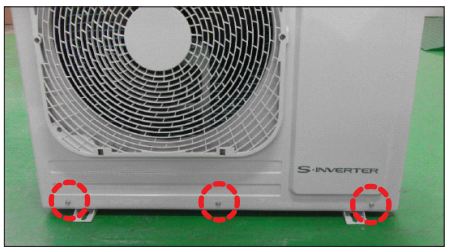
No	Parts	Procedure	Remark
3	assy control out	1) lossen fixing 1 screw from cover -control 2) detach several connections from assy control out, take out assy control out.	  
4	Heat exchanger	1) Release the refrigerant at first 2) Looosen fixing screw on both side. 3) Disaessembly the pipes in both inlet and outlet with welding torch. 4) detach the heat exchanger.	

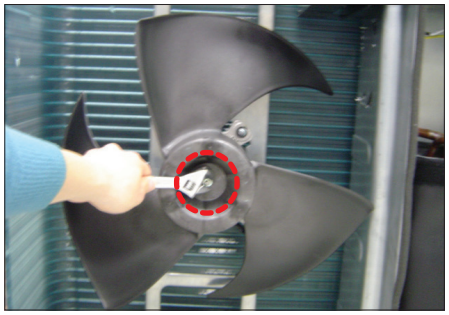
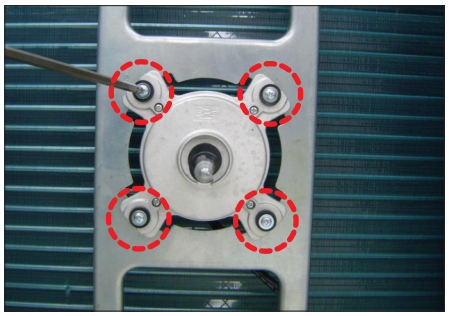
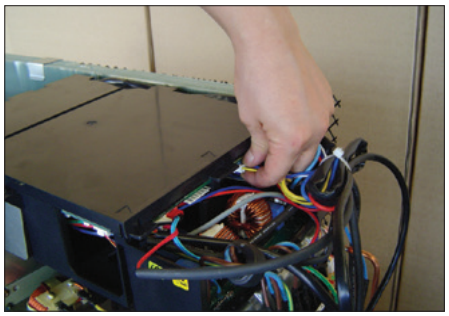
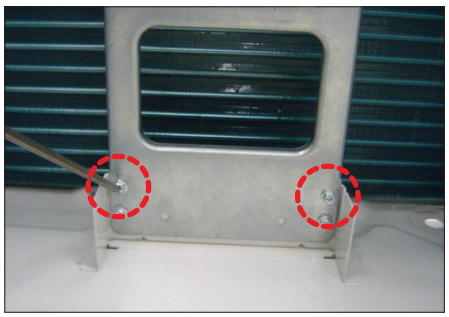
No	Parts	Procedure	Remark
5	compressor	1) Disconnect the compressor lead wire .	
		2) Disassembly the felt comp sound. loosen the 3 bolts at the bottom of	

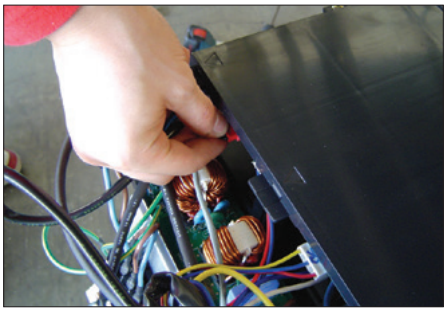
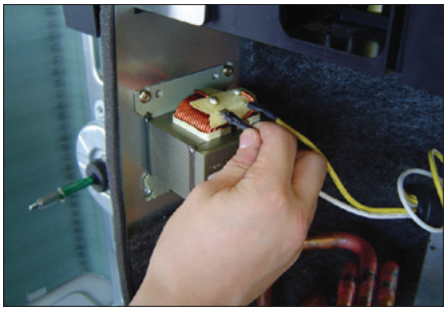
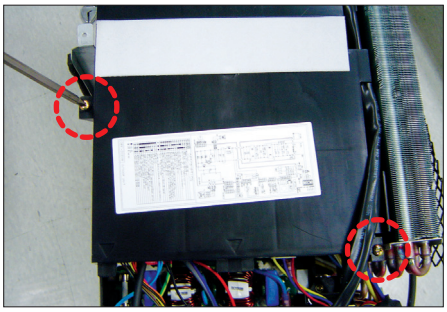
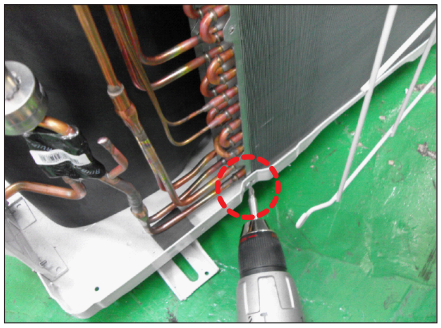
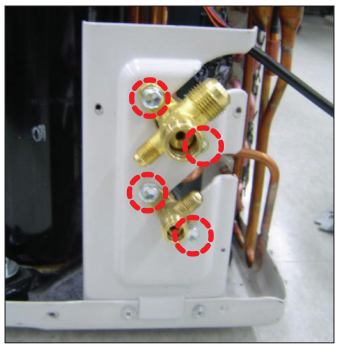
■ AC071MXASEH

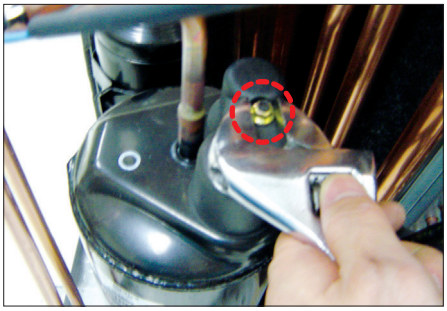
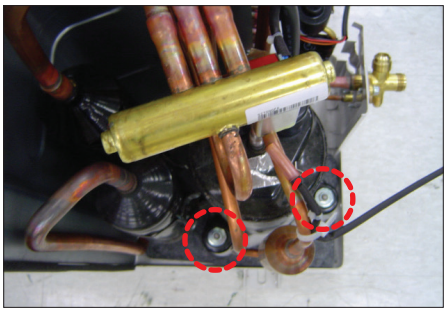
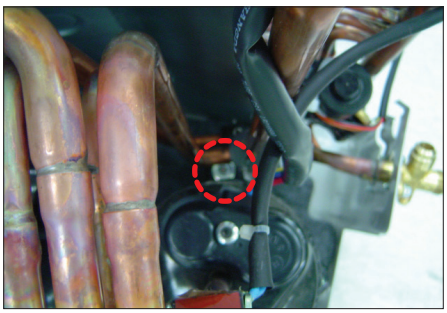
No	Parts	Procedure	Remark
1	Common Work	1) Loosen 1 fixing screw of the Cover-Control and detach the Cover Control.	
		2) Loosen each 7 fixing screws and detach the Cabinet Upper.	   

No	Parts	Procedure	Remark
		3) Loosen 2 screws fixed to assemble Control Box with Cabinet-Side RH.	
		4) Loosen fixing screws and detach the Cabinet-Side RH.	
		5) Loosen 2 screws fixed on the Guide Condenser.	 

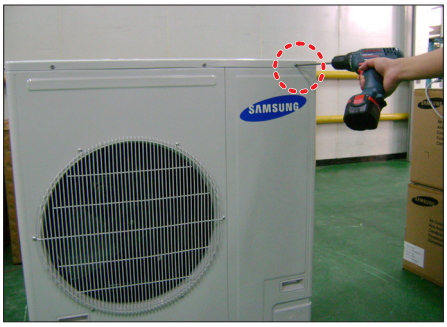
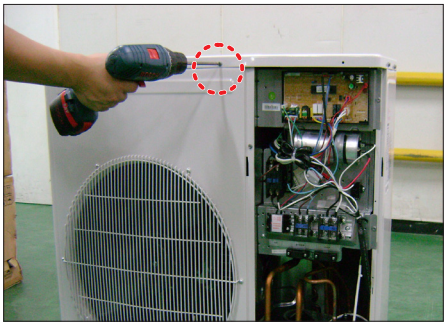
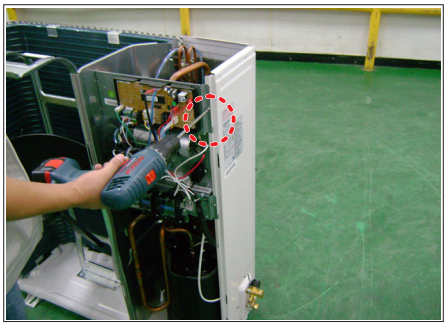
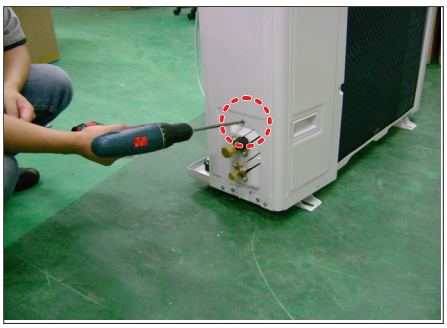
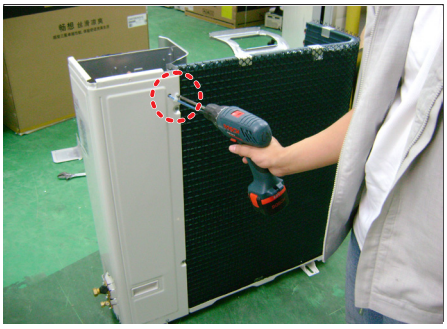
No	Parts	Procedure	Remark
		6) Loosen fixing screws of the Cabinet Front.	   

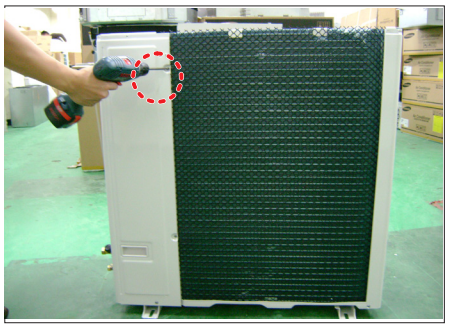
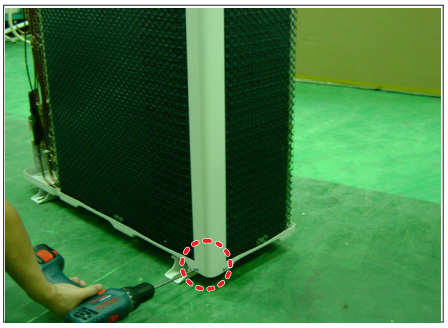
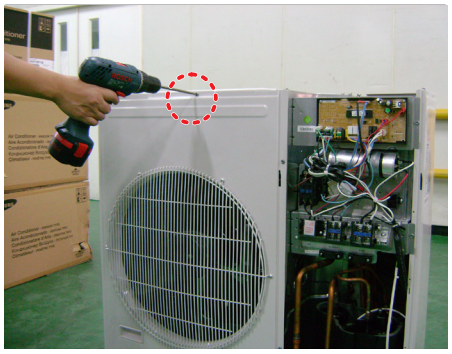
No	Parts	Procedure	Remark
2	Fan & Motor	1) Detach the Nut Flange like the picture on the right side. (Turn counter clockwise because the screw is right-handed.)	
		2) Detach the Fan Propeller. 3) Loosen 4 fixing screws to detach the Motor.	
		4) Disconnect the wire between ASS'Y Control Out and Motor.	
		5) Loosen 2 fixing bolts and detach the Bracket Motor.	

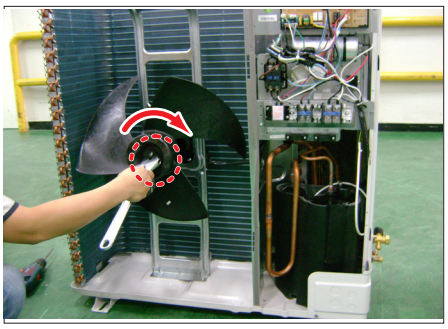
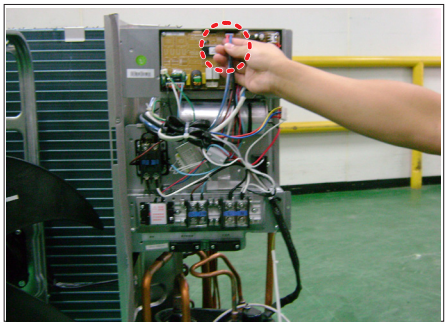
No	Parts	Procedure	Remark
3	ASS'Y Control Out	1) Detach several connectors from the ASS'Y Control Out. 2) Detach several connectors from the PCB of ASS'Y Control Out. 3) Pull up the ASS'Y Control Out.	  
4	Heat Exchanger	1) Release the refrigerant at first. 2) Loosen fixing screw on both sides. 3) Disassemble the pipes in both inlet and outlet with welding torch. 4) Detach the Heat Exchanger. 5) Loosen 4 bolts fixed to assemble Valve Service with Bracket Valve like the picture on the right side.	 

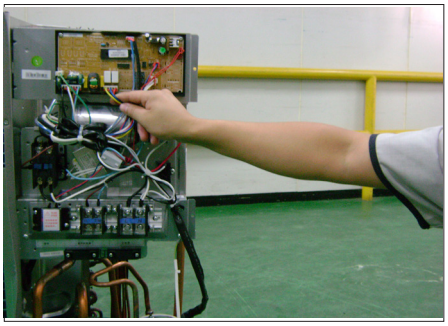
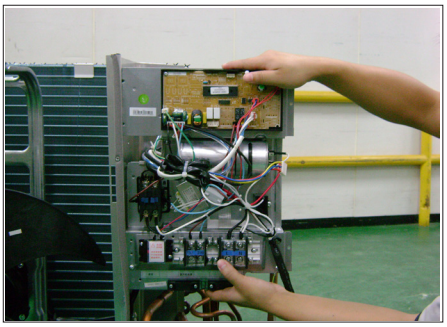
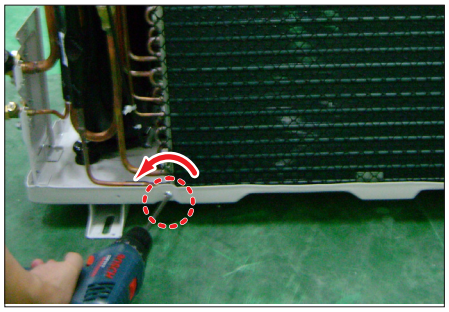
No	Parts	Procedure	Remark
5	Compressor	1) Loosen the fixing nut and detach the Compressor Lead Wire.	
		2) Disassemble the Felt Compressor Sound. 3) Loosen the 3 bolts at the bottom of Compressor like the picture on the right side.	
			

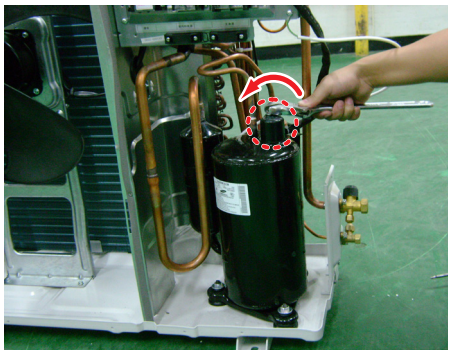
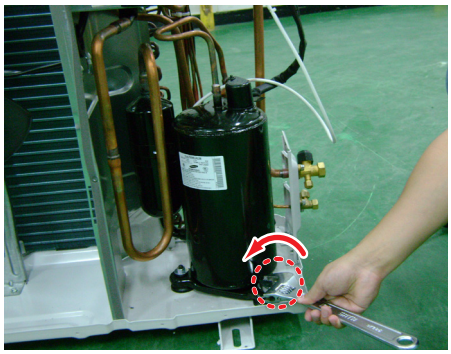
■ AC100MXASEH

No	Parts	Procedure	Remark
1	Common Work	1) Loosen 2 fixing screws of the Cabi Front Rh and detach the Cabi Front Rh.	
		2) Loosen each 8 fixing screws and detach the Cabi Top Cover.	
		3) Loosen 2 fixing screws from the Cabi Front Rh.	
			
		4) Loosen fixing screws of thermistor wire.	

No	Parts	Procedure	Remark
		5) Loosen the others screws and detach the Cabi Back Rh.	
		6) Loosen the fixing screws and detach the Cabi Back Lf.	
		7) Loosen fixing screws of the Cabi Front Lf.	

No	Parts	Procedure	Remark
2	Fan & Motor	1) Detach the Nut Flange like the picture on the right side.(Turn clockwise because the screw is left-handed.) (Use Monkey Spanner.)	
		2) Detach the Fan Propeller. 3) Loosen 4 fixing screws to detach the Motor.(Use Monkey Spanner.)	
		4) Disconnect the wire between Ass'y Control Out and Motor.	
		5) Loosen 2 fixing bolts and detach the Bracket Motor.(Use Monkey Spanner.)	

No	Parts	Procedure	Remark
3	Ass'y Control Out	1) Detach several connectors from the Ass'y Control Out. 2) Detach several connectors from the PCB of Ass'y Control Out. 3) Pull up the Ass'y Control Out.	 
4	Heat Exchanger	1) Release the refrigerant at first. 2) Loosen fixing screw on both sides. 3) Disassemble the pipes in both inlet and outlet with welding torch. 4) Detach the Heat Exchanger.	 

No	Parts	Procedure	Remark
5	Compressor	1)Loosen the fixing nut and detach the Compressor Lead Wire. (Use Monkey Spanner.)	
			
		3) Loosen the 3 bolts at the bottom of Compressor like the picture on the right side.(Use Monkey Spanner.)	

4. Troubleshooting

4-1 Wired remote controller

◆ If an error occurs, 

is displayed on the wired remote controller.
If you would like to see an error code, press the Test button.

Error mode	Contents	Error type
101	Indoor unit communication error	Communication error
108	Duplicated address setting error	Communication error
109	No response error address from indoor unit	Communication error
121	Indoor temperature sensor (open/short error)	Indoor sensor error
122	Indoor unit Eva In sensor (Open/Short)	Indoor sensor error
153	Indoor floating switch secondary detection	Self diagnostic error
202	Indoor/outdoor communication error (1 min)	Communication error
203	Communication error between indoor/outdoor INV↔MAIN MICOM (1 min)	Communication error
221	Outdoor temperature sensor error	Outdoor sensor error
231	COND temperature sensor error	Outdoor sensor error
251	[Inverter] Emission temperature sensor error	Outdoor sensor error
403	Detection of Indoor Freezing (when Comp. Stops)	Outdoor unit protection control error
404	Protection of Outdoor Overload (when Comp. Stops)	Outdoor unit protection control error
416	Emission temperature excessively high	Outdoor unit protection control error
422	High pressure blockage error (Refrigerant completely Leakage error)	Self diagnostic error
440	Heating operation blocked	Self diagnostic error
441	Cooling operation blocked	Self diagnostic error
458	Outdoor fan 1 error	Self diagnostic error
461	[Inverter] Compressor startup error	Outdoor unit protection control error
462	[Inverter] Total current error/PFC over current error	Outdoor unit protection control error

Error mode	Contents	Error type
463	OLP Overheat and Comp. Stop	Outdoor unit protection control error
464	[Inverter] IPM over current error	Outdoor unit protection control error
465	Compressor V limit error	Outdoor unit protection control error
466	DC LINK over/low voltage error	Outdoor unit protection control error
467	[Inverter] Compressor rotation error	Outdoor unit protection control error
468	[Inverter] Current sensor error	Outdoor unit protection control error
469	[Inverter] DC LINK voltage sensor error	Outdoor unit protection control error
470	EEPROM Read/Write error	Outdoor unit protection control error
471	[Inverter] OTP error	Outdoor unit protection control error
472	AC ZERO CROSSING SIGNAL OUT error	Outdoor unit protection control error
473	Compressor LOCK error	Outdoor unit protection control error
475	Outdoor fan 2 error	Self diagnostic error
500	IPM Overheat Error for Outdoor Unit Inverter Comp.	Outdoor unit protection control error
554	Gas leak error	Self diagnostic error
556	Capacities not matched	Outdoor unit protection control error
601	Communication error between the indoor unit and wired remote controller	Wired remote controller error
602	Communication error between the Master and Slave wired remote controllers	Wired remote controller error

- If an error occurs during the operation, one or more LED flickers and the operation is stopped except the LED.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.

LED Display on the receiver & display unit

Abnormal conditions	Indicators					Remarks
	Concealed Type					
	GREEN	RED				
	Standard Type					
Power reset	◑	X	X	X	X	
Error of Room sensor in the indoor unit(Open/Short)	X	X	◑	X	X	
Error of EVA-IN,EVA-OUT discharge sensor in the indoor unit(Open/Short)	◑	X	◑	X	X	
Error of Fan motor in the indoor unit	X	X	X	◑	X	
1. Error of Outdoor 2. Thermal Fuse Open Error of Indoor's Terminal Block	X	X	◑	◑	◑	
1. Clogging of outdoor's service valve 2. the refrigerant leakage	◑	X	X	◑	◑	
Detection of the float switch	X	X	X	◑	◑	
1. Error of EEPROM 2. Error of Option setting	◑	◑	◑	◑	◑	
1. Error of Outdoor Temp. sensor 2. Error of Cond Temp. sensor 3. Error of discharge Temp. sensor	◑	X	X	◑	X	
1. No communication for 2 minutes between indoor units (Communication error for more than 2 minutes) 2. Indoor unit receiving the communication error from outdoor unit 3. Outdoor unit tracking 3 minutes error 4. When sending the communication error from the outdoor unit, the mismatching of the communication numbers and installed numbers after completion of tracking.(Communication error for more than 2 minutes)	X	X	◑	◑	X	1. Indoor unit error (Display is unrelated with operation) 2. Outdoor unit error (Display is unrelated with operation)

● On ◑ Flickering X Off

- If you turn off the air conditioner when the LED is flickering, the LED is also turned off.

4-2 Outdoor Trouble shooting

The table below give indication about self diagnostic routine. Some of error code requires activities exclusively for Authorized Service Center.

Outdoor unit

If an error occurs during the operation, it is displayed on the outdoor unit PCB LED, both MAIN PCB and INVERTER PCB.

Outdoor unit

If an error occurs during the operation, it is displayed on the outdoor unit PCB LED, both MAIN PCB and INVERTER PCB.

No.	Error Code	Meaning	Remarks
1	E108	Error due to repeated address setting(when 2 or more devices has same address within the network)	Check on repeated indoor unit main address
2	E121	Error on indoor temperature sensor of indoor unit(Short or Open)	Indoor unit Room Thermistor Open/Short
3	E122	Error on EVA IN sensor of indoor unit(Short or Open)	Indoor unit EVA_IN Thermistor Open/Short
4	E123	Error on EVA OUT sensor of indoor unit(Short or Open)	Indoor unit EVA_OUT Thermistor Open/Short
5	E153	Error on float switch (2nd detection)	"Indoor unit Float Switch Open/Short Drain Pump operation Check"
6	E154	RPM feedback error of indoor unit	Check on indoor unit indoor Fan operation
7	E162	Outdoor unit EEPROM Read/Write error (H/W)	Check Outdoor EEPROM PBA
8	E163	Outdoor unit EEPROM Read/Write error (Option)	Check Outdoor EEPROM Data
9	E198	Error on thermal fuse of indoor unit (Open)	Thermal Fuse Open Check of indoor unit Terminal Block
10	E201	"Communication error between indoor and outdoor unit(Installation number setting error repeated indoor unit address,indoor unit communication cable error)"	Check indoor quantity setting in outdoor
11	E202	"Communication error between indoor and outdoor unit(Communication error on all indoor unit, outdoor unit communication cable error)"	Check electrical connection and setting between indoor unit and outdoor unit
12	E205	Communication error on all PBA within the outdoor unit C-Box,communication cable error	-
13	E206	E206-C002 : Fan PBA communication error, E206-C003 : INV PBA communication error	-
14	E221	Error on outdoor temperature sensor (Short or Open)	Check Outdoor sensor Open / Short
15	E231	Error on outdoor COND OUT sensor (Short or Open)	Check Cond-Out sensor Open / Short
16	E251	Error on discharge temperature sensor of compressor 1 (Short or Open)	Check Discharge sensor Open / Short
17	E320	Error on OLP sensor (Short or Open)	Check OLP sensor Open / Short
18	E346	Error due to operation failure of Fan2	FAN2 error
19	E347	Motor wire of Fan2 is not connected	FAN2 error
20	E348	Lock error on Fan2 of outdoor unit	FAN2 error
21	E353	Error due to overheated motor of outdoor unit's Fan2	FAN2 error
22	E355	Error due to overheated IPM of Fan2	FAN2 error
23	E378	Error due to overcurrent of Fan2	FAN2 error
24	E386	Over-voltage/low-voltage error of Fan2	FAN2 error
25	E387	Hall IC connection error of Fan2	FAN2 error
26	E389	V-limit error on Fan2 of compressor	FAN2 error
27	E391	Error due to DataFlash of Fan2	FAN2 error
28	E393	Output current sensor error of Fan2	FAN2 error

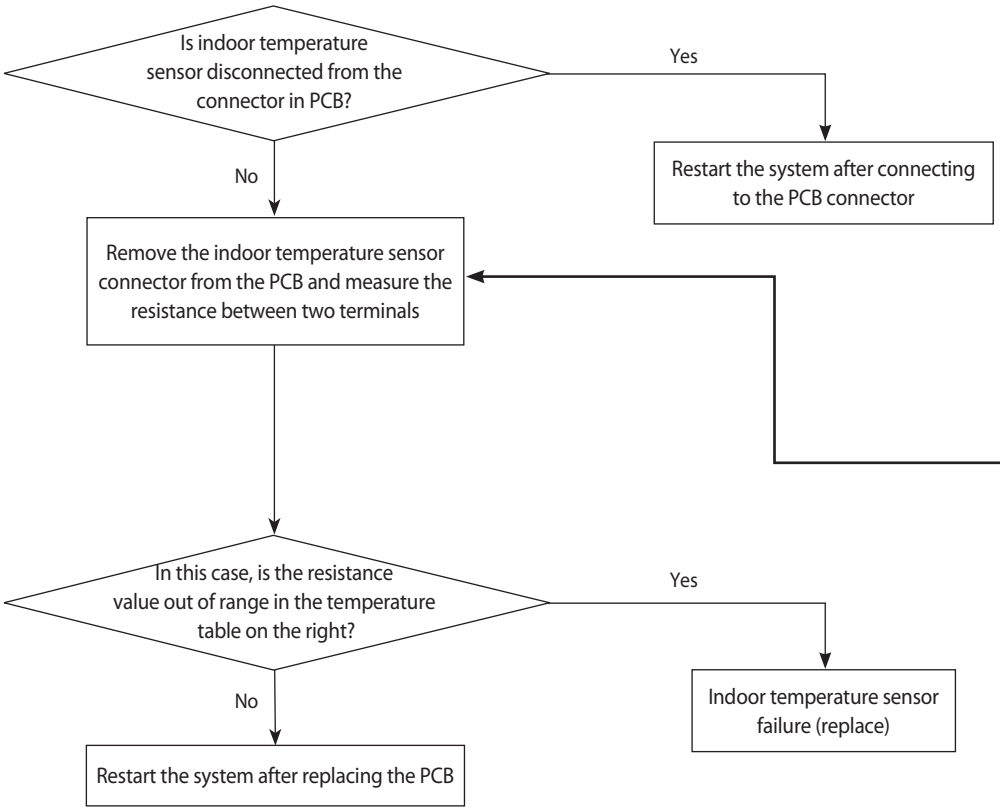
No.	Error Code	Meaning	Remarks
29	E396	DC voltage sensor error of Fan2	FAN2 error
30	E399	Heat sink temperature sensor error of Fan2	FAN2 error
31	E403	Compressor down due to freeze protection control	Check Outdoor Cond.
32	E404	System stop due to overload protection control	Check Comp. when it start
33	E416	System stop due to discharge temperature	-
34	E422	Blockage detected on high pressure pipe	1. Check if the service valve is open
			2. Check for refrigerant leakage(pipe connections, heat exchanger) and charge refrigerant if necessary
			3. Check if there's any blockage on refrigerant cycle(indoor unit/outdoor unit)
			4. Check if additional refrigerant has been added after pipe extension
35	E425	Reverse phase or open phase	Check whether 3 phase is reversed or opened.
36	E440	Heating mode restriction due to high air temperature	HEATING
37	E441	Cooling mode restriction due to low air temperature	COOLING
38	E446	Error due to operation failure of Fan1	FAN1 error
39	E447	Motor wire of Fan1 is not connected	FAN1 error
40	E448	Lock error on Fan1 of outdoor unit	FAN1 error
41	E452	Error due to ZCP detection circuit problem or power failure	-
42	E453	Error due to overheated motor of outdoor unit's Fan1	FAN1 error
43	E455	Error due to overheated IPM of Fan1	FAN1 error
44	E458	Fan speed error	FAN1 ERROR
45	E461	Error due to operation failure of inverter compressor	-
46	E462	System stop due to full current control	-
47	E463	Over current trip / PFC over current error	Check OLP sensor
48	E464	IPM Over Current(O.C)	IPM
49	E465	Comp. Over load error	-
50	E466	DC-Link voltage under/over error	Check AC Power and DC Link Voltage
51	E467	Error due to abnormal rotation of the compressor or unconnected wire of compressor	Check Comp wire
52	E468	Error on current sensor (Short or Open)	Check Outdoor Inverter PBA.
53	E469	Error on DC-Link voltage sensor (Short or Open)	-
54	E471	Outdoor EEPROM checksum error between MAIN and INVERTER (AC✳✳✳KXAPNH)	Check Outdoor EEPROM PBA
55	E472	AC Line Zero Cross Signal out	-
56	E473	Comp Lock error	-
57	E474	Error on IPM Heat Sink sensor of inverter 1 (Short or Open)	heck Outdoor Inverter PBA
58	E475	Error on inverter fan 2	FAN2 ERROR
59	E478	Error due to overcurrent of Fan1	FAN1 error
60	E484	PFC Overload (Over current) Error	Check Outdoor Inverter PBA.
61	E485	Error on input current sensor of inverter 1 (Short or Open)	Check Outdoor EEPROM PBA
62	E486	Over-voltage/low-voltage error of Fan1	FAN1 error

No.	Error Code	Meaning	Remarks
63	E487	Hall IC connection error of Fan1	FAN1 error
64	E489	V-limit error on Fan1 of compressor	FAN1 error
65	E491	Error due to DataFlash of Fan1	FAN1 error
66	E493	Output current sensor error of Fan1	FAN1 error
67	E496	DC voltage sensor error of Fan1	FAN1 error
68	E499	Heat sink temperature sensor error of Fan1	FAN1 error
69	E500	IPM over heat error on inverter 1	Check Outdoor Inverter PBA.
70	E508	Smart install is not installed	-
71	E554	Gas leak detected	Check the refrigerant
72	E556	Error due to mismatching capacity of indoor and outdoor unit	Check the indoor and Outdoor unit Capacity
73	E557	Option code miss matching among the indoor units (only for DPM)	Check the indoor option code
74	E590	Outdoor EEPROM checksum error between MAIN and INVERTER	-
75	E660	Inverter Boot Code error	-

4-3 Troubleshooting by symptoms

4-3-1 Indoor temperature sensor (open/short)

Wire remote controller display	E121
Symptom	Error of Room sensor in the indoor unit(Open/Short)
Failure	Short or leakage of the Room sensor

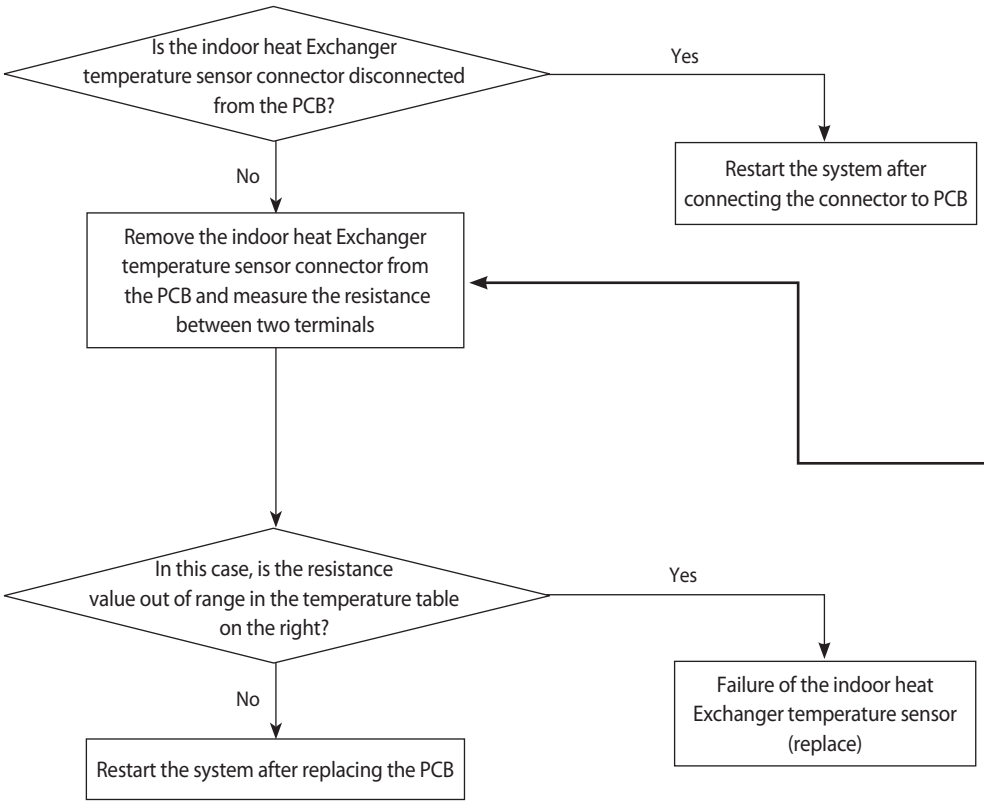


<Temperature sensor resistance value>

Current temperature (°C)	Resistance (kΩ)
40	5.800
35	6.900
30	8.300
25	10.00
20	12.10
15	14.70
10	18.00
5	22.00
0	28.30
-5	33.90
-10	42.30

4-3-2 Eva in and out sensor (open/short)

Wire remote controller display	E122, E123
Symptom	Error of EVA-IN,EVA-OUT sensor in the indoor unit(Open/Short)
Failure	Short or leakage of the EVA sensor

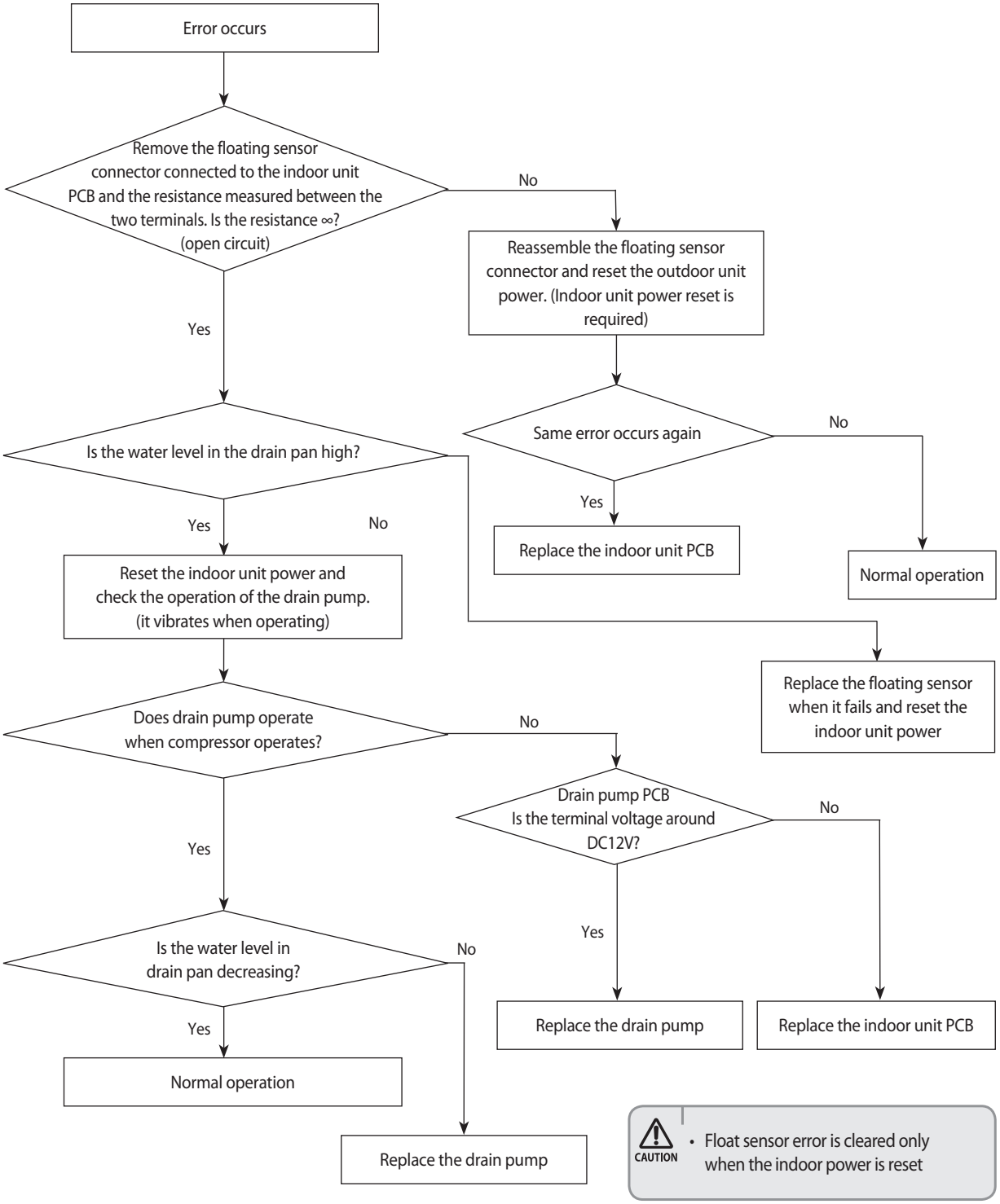


<Temperature sensor resistance value>

Current temperature (°C)	Resistance (kΩ)
40	5.800
35	6.900
30	8.300
25	10.00
20	12.10
15	14.70
10	18.00
5	22.00
0	28.30
-5	33.90
-10	42.30

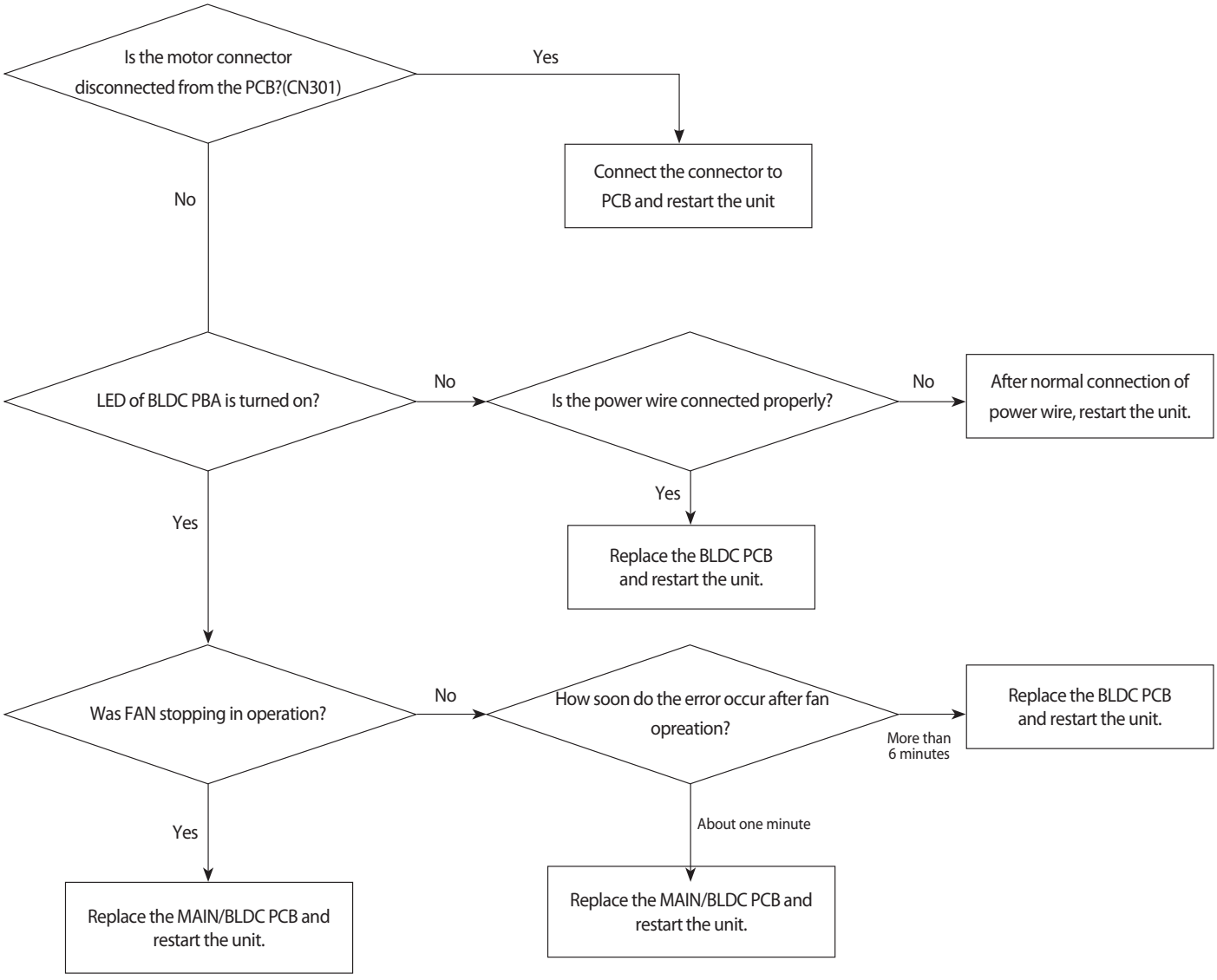
4-3-3 Float switch(Open)

Wire remote controller display	E153
Symptom	2nd Detection of the float switch
Failure	Float switch open



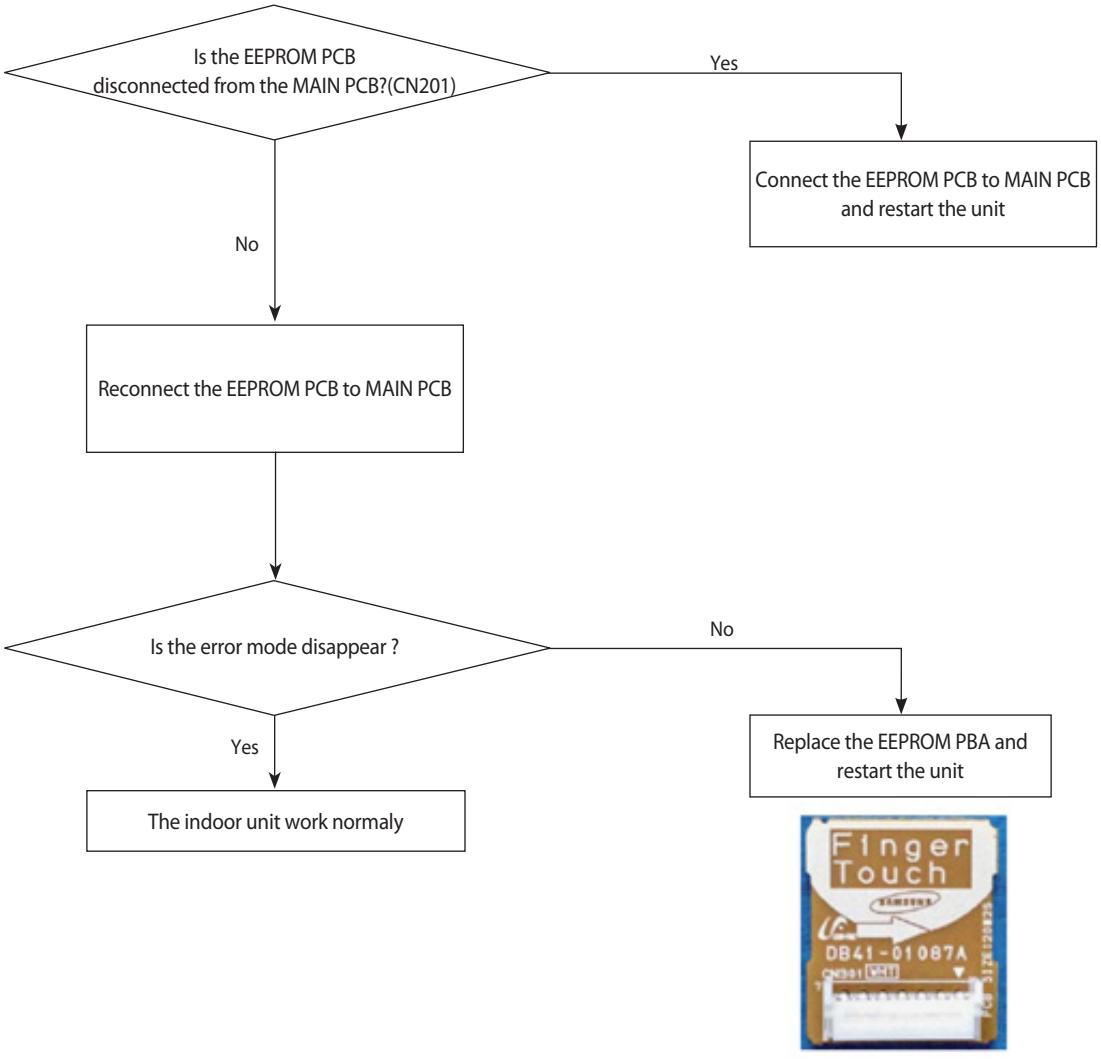
4-3-4 Fan error

Wire remote controller display	E154
Symptom	Error of Fan motor in the indoor unit
Failure	Fan error



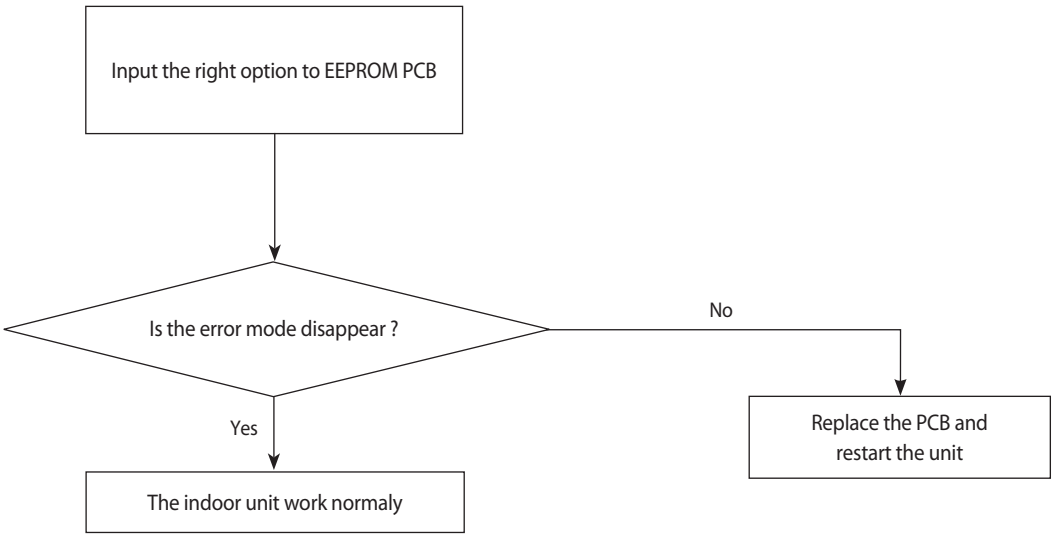
4-3-5 EEPROM error

Wire remote controller display	E162
Symptom	EEPROM PCB disconnected from the MAIN PCB
Failure	Option error



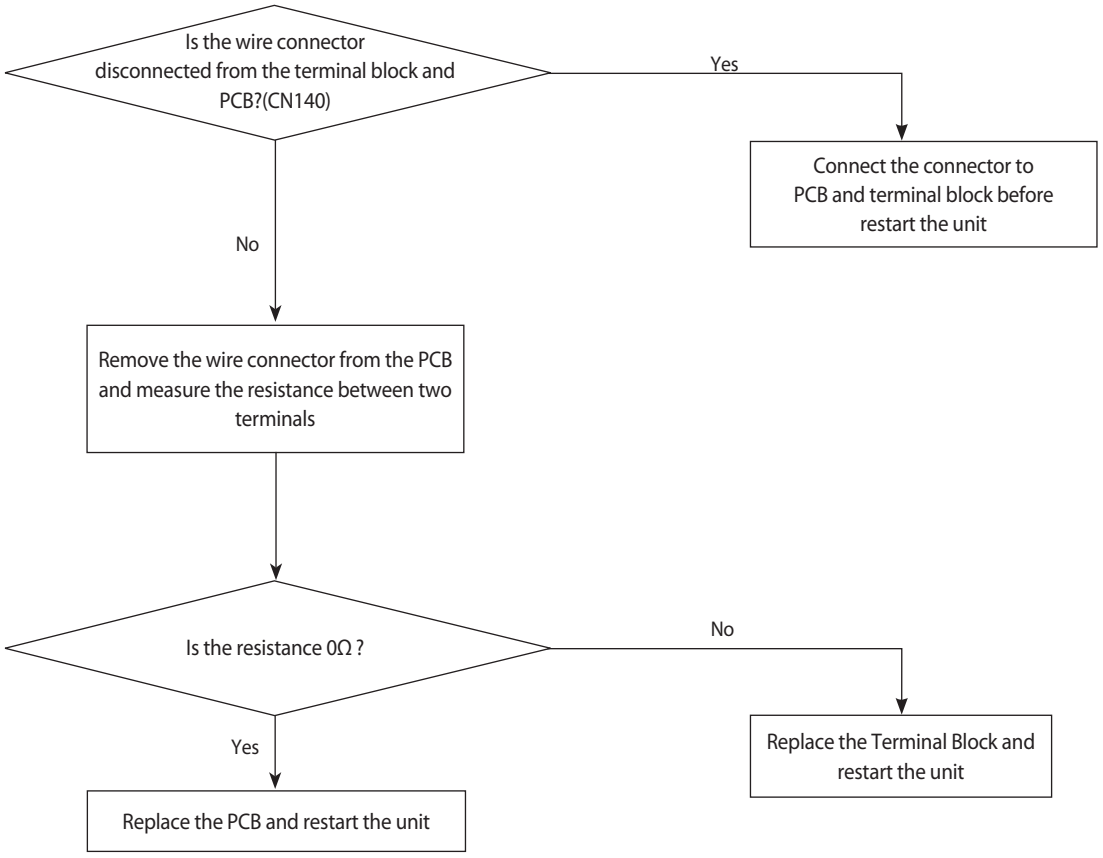
4-3-6 Option error

Wire remote controller display	E163
Symptom	EEPROM option setting error
Failure	Option error



4-3-7 Terminal Block's Terminal Fuse(Open)

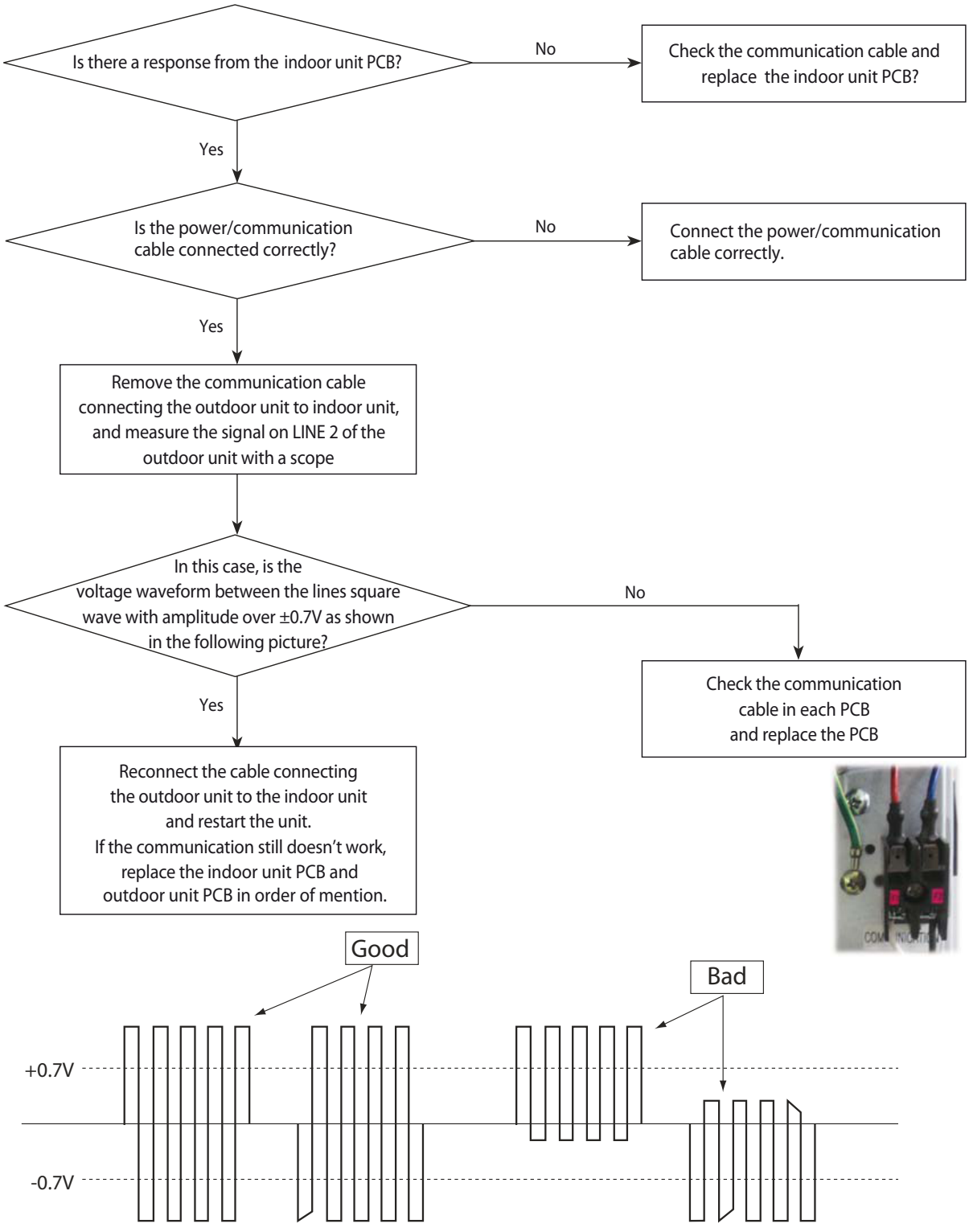
Wire remote controller display	E198
Symptom	Error of Terminal Block's Terminal Fuse(Open)
Failure	Fuse open



4-3-8 Communication error after finishing tracking (E202)

1. Check items
   1) Is the communication cable short/open?
   2) Is there a response from the indoor unit PCB?

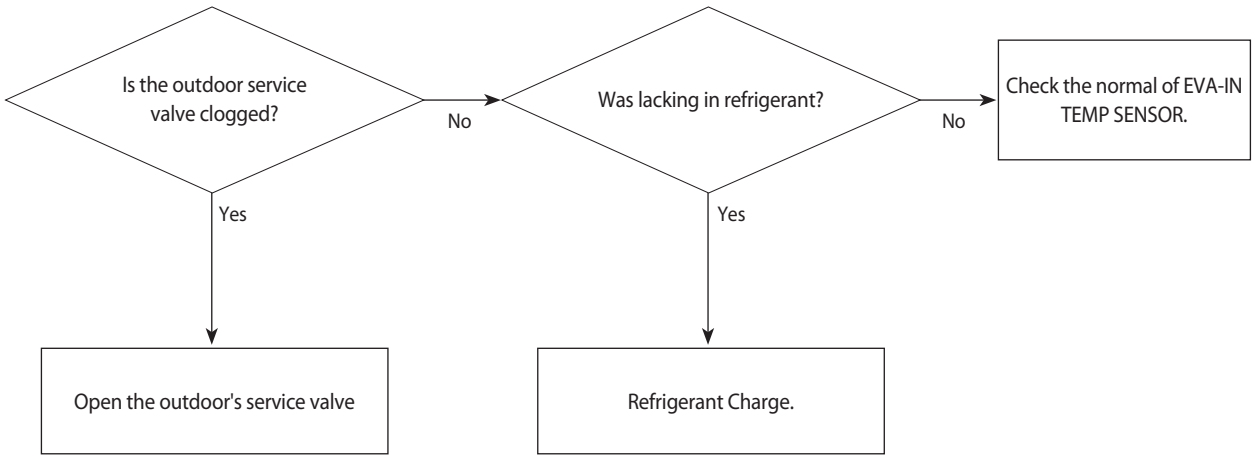
2. Check procedure



cf.) If there is no oscillo scope, it can be replaced multimeter instead of osillo scope.
If measured voltage is floating value from 0.1V to 4.5V, then it means that the PCB is normal.

4-3-9 Outdoor's service valve(Clog)

Wire remote controller display	E422
Symptom	Clogging of outdoor's service valve
Failure	Valve clog

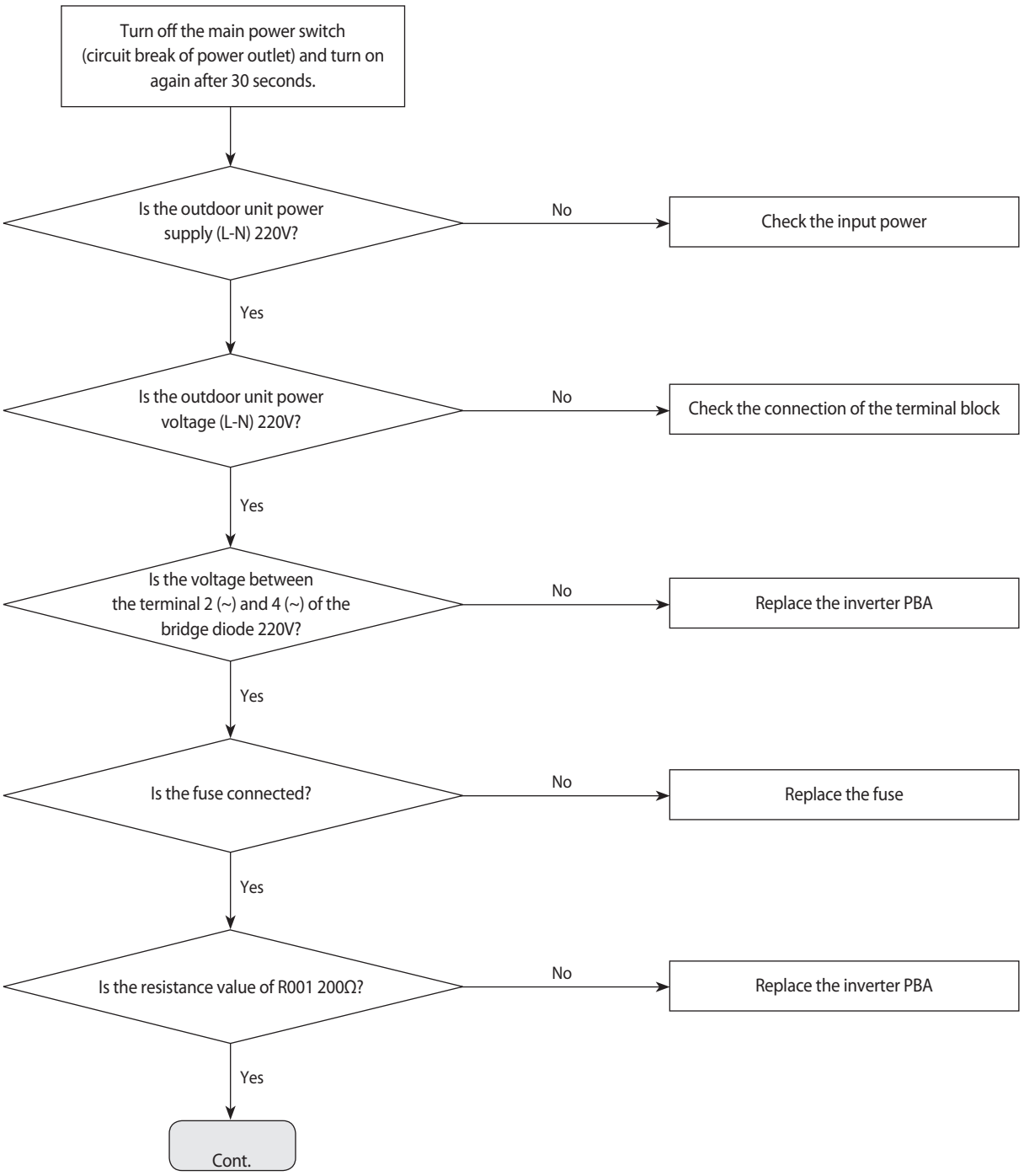


4-3-10 No Power(completely dead) - Initial diagnosis

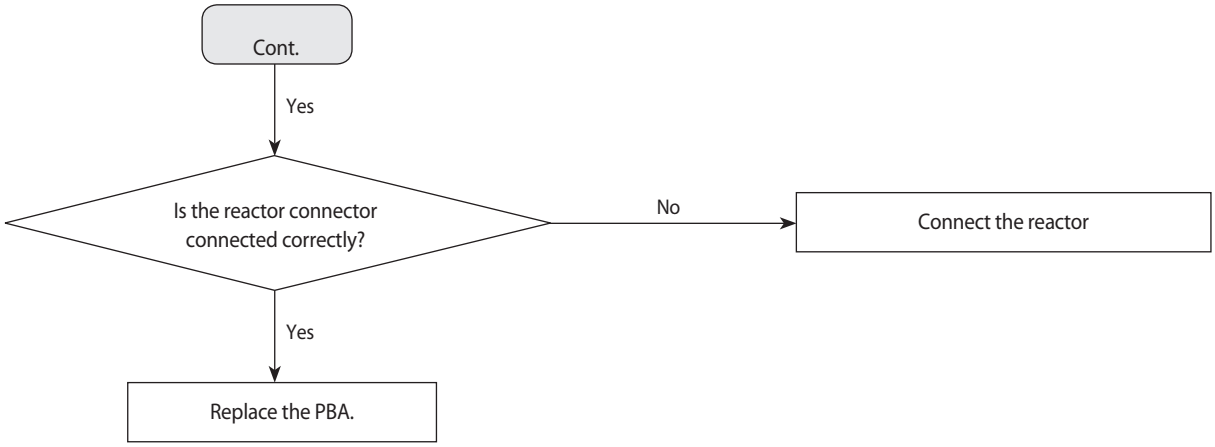
Outdoor unit is not powered on – Initial diagnosis (1phase)

1. Check items
   1) Is the power supply voltage 220V?
   2) Is the AC power connected correctly?
   3) Are the LEDs in the main PCB and inverter PCB of the outdoor unit ON?
   4) Is the input power voltage of the indoor unit 220V?
   5) Is the wired remote controller connected correctly?

2. Check procedure



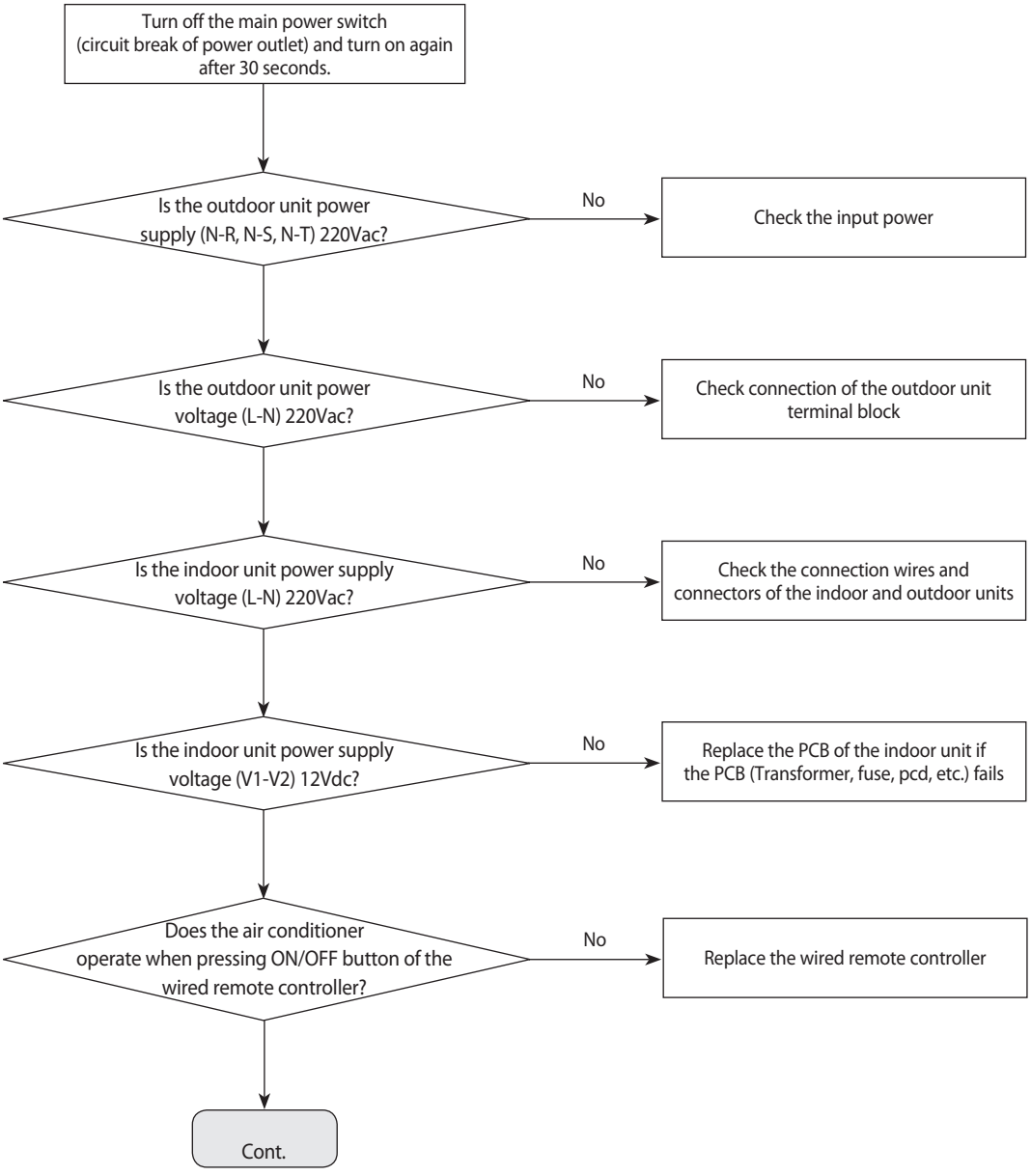
Outdoor unit is not powered on – Initial diagnosis (1phase) (cont.)



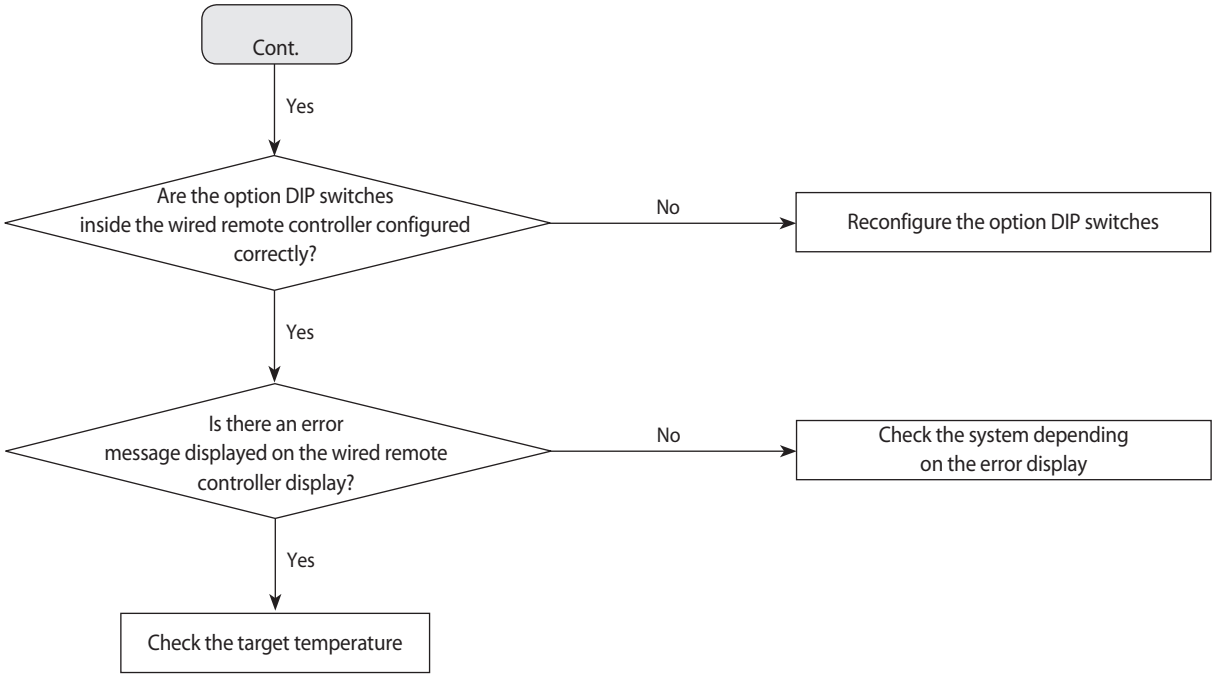
Outdoor unit is not powered on – Initial diagnosis (3phase)

1. Check items:
   1) Is the power supply voltage 380V?
   2) Is the AC power connected correctly?
   3) Are the LEDs in the main PCB and inverter PCB of the outdoor unit ON?
   4) Is the input power voltage of the indoor unit 220V?
   5) Is the wired remote controller connected correctly?

2. Troubleshooting procedure



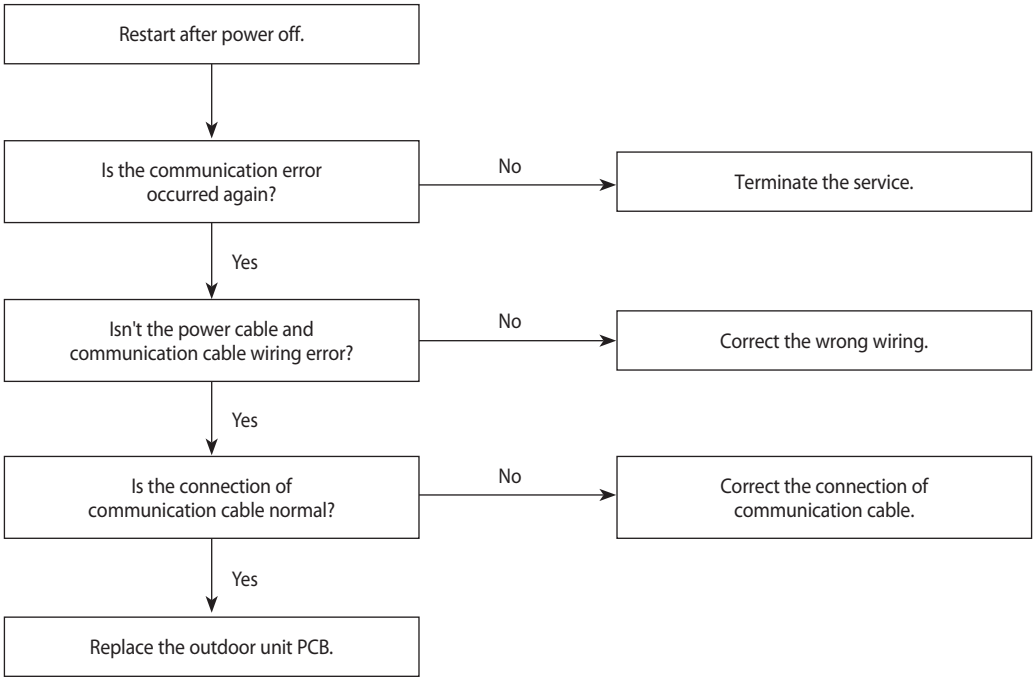
Outdoor unit is not powered on – Initial diagnosis (3phase) (cont.)



4-3-11 E102 : Communication error between indoor and outdoor unit
E201 : Unit quantity miss matching beween Indoor and Outdoor
E202 : Abnormal state, no communication between Indoor and Outdoor Main PCB
E203 : 1min Time out of communication error(Main↔Inverter)

1. Checklist :
   1) Is the communication cable between the indoor unit and outdoor unit connected correctly?
   2) Isn't the power cable and communication cable wiring error?

2. Troubleshooting procedure

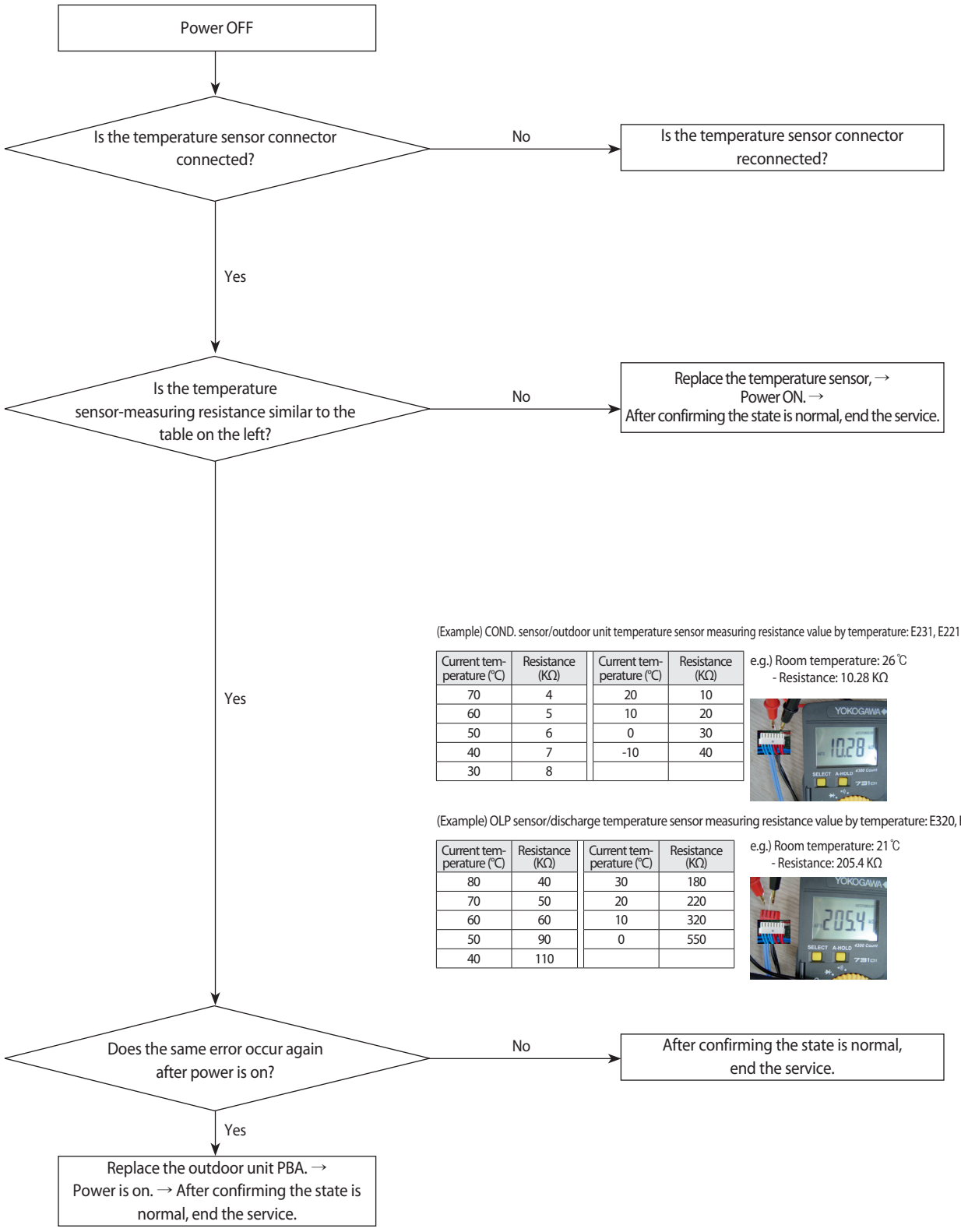


4-3-12 External Sensor Error (Error Code: E221, E231, E251, E320)

1. Test Item
   1) Check the connection of the temperature sensor connector.
   2) Check the resistance value of the temperature sensor.

Error Code	Description
E221	Error of the temperature sensor of the outdoor unit
E231	Error of the COND. sensor of the outdoor unit
E251	Error of the discharge sensor of the outdoor unit
E320	Error of the OLP sensor of the outdoor unit

2. Check procedure



(Example) COND. sensor/outdoor unit temperature sensor measuring resistance value by temperature: E231, E221

Current temperature (℃)	Resistance (KΩ)	Current temperature (℃)	Resistance (KΩ)
70	4	20	10
60	5	10	20
50	6	0	30
40	7	-10	40
30	8		

e.g.) Room temperature: 26℃
- Resistance: 10.28 KΩ

(Example) OLP sensor/discharge temperature sensor measuring resistance value by temperature: E320, E251.

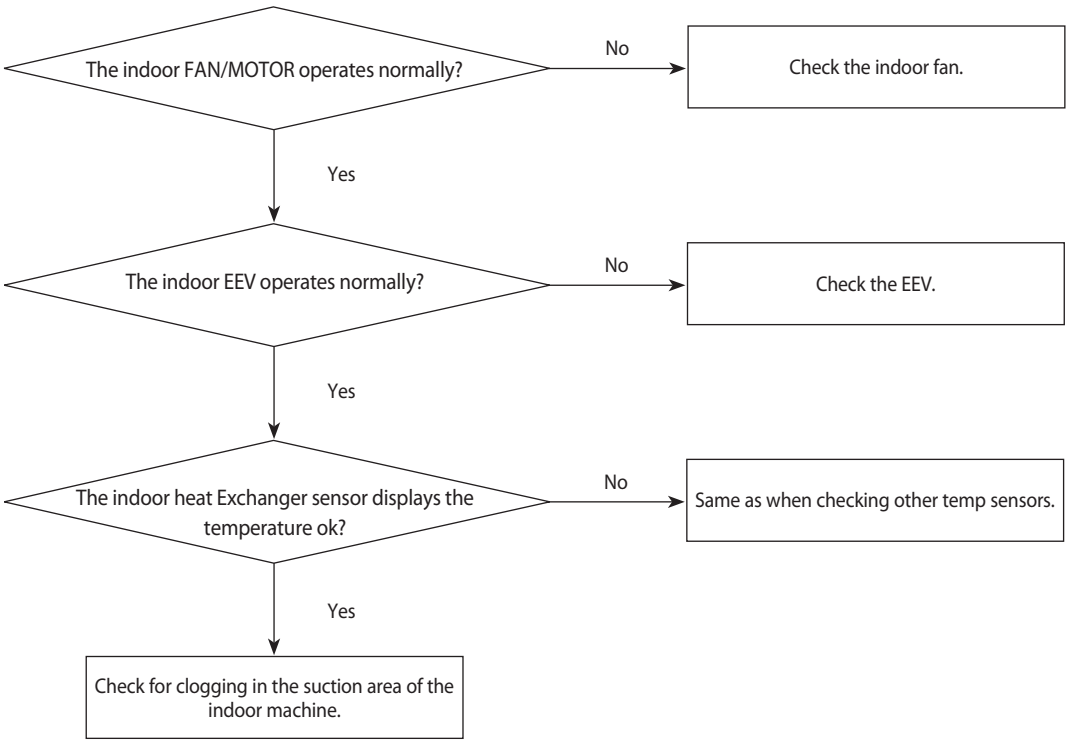
Current temperature (℃)	Resistance (KΩ)	Current temperature (℃)	Resistance (KΩ)
80	40	30	180
70	50	20	220
60	60	10	320
50	90	0	550
40	110		

e.g.) Room temperature: 21℃
- Resistance: 205.4 KΩ

4-3-13 E403 : Freezing control causes comp. down

Outdoor unit display	E403
Criteria	•All the operating indoor machines do not reach -4°C for more than five minutes
Cause of problem	•Check if the indoor FAN/MOTOR operates normally. •Check if the indoor EEV operates normally. •Check the indoor heat Exchanger's IN/OUT sensor. •Check for clogging in the suction area of the indoor machine.

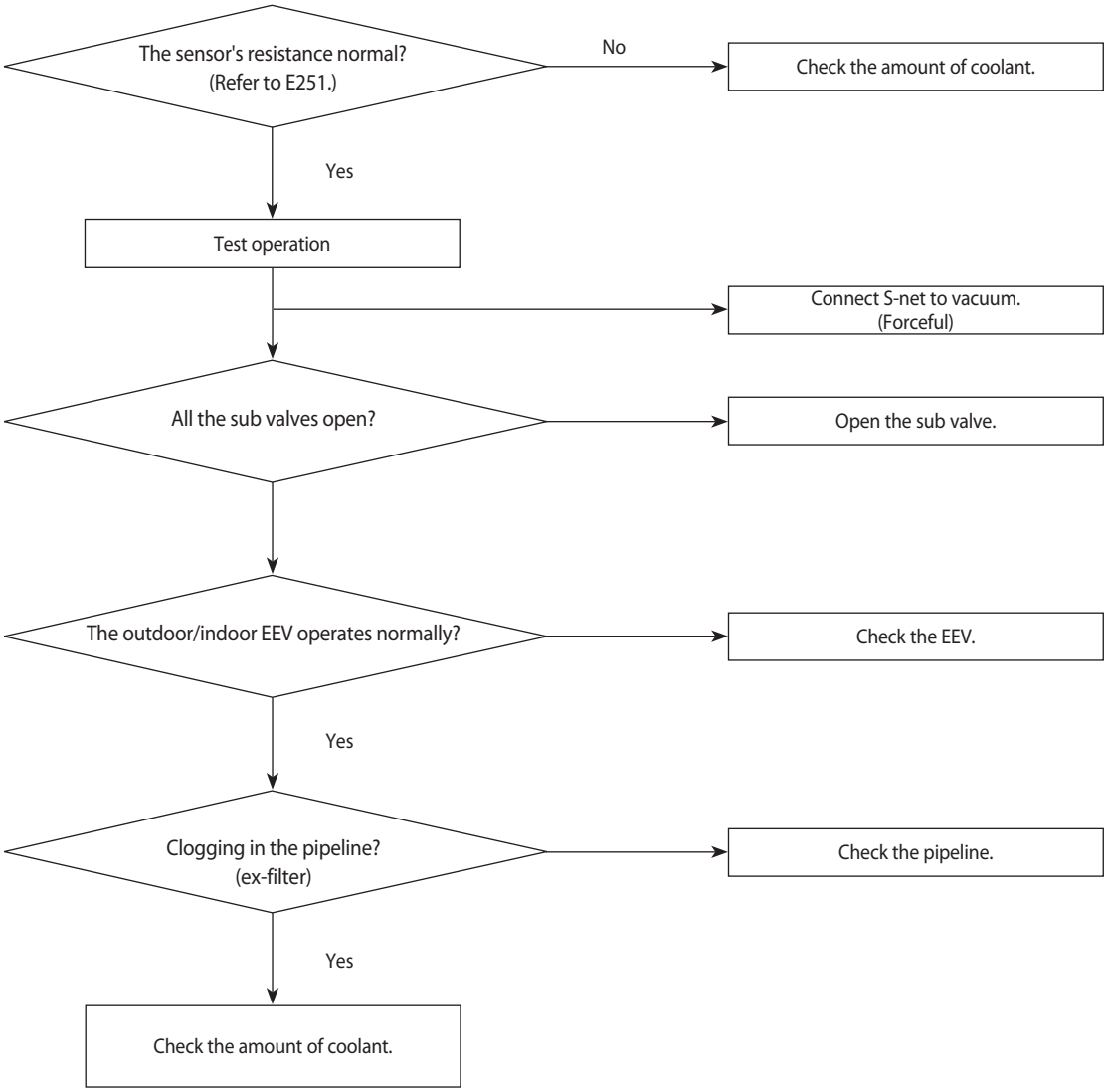
1. How to check



4-3-14 E416 : Dischage temperature sensor error

Outdoor unit display	E416
Criteria	•The compressor temperature above 110°C.
Cause of problem	•Insufficient coolant. •Clogging in the outdoor machine's solenoid valve. •Clogging in the sub valve. •Malfunctioning exhaust gas temp sensor. •Clogging in the pipeline and the filter. • Liquid EEV damaged.

1. How to check



4-3-15 E440, E441 : Abnormal outside temperature halts operation of the compressor

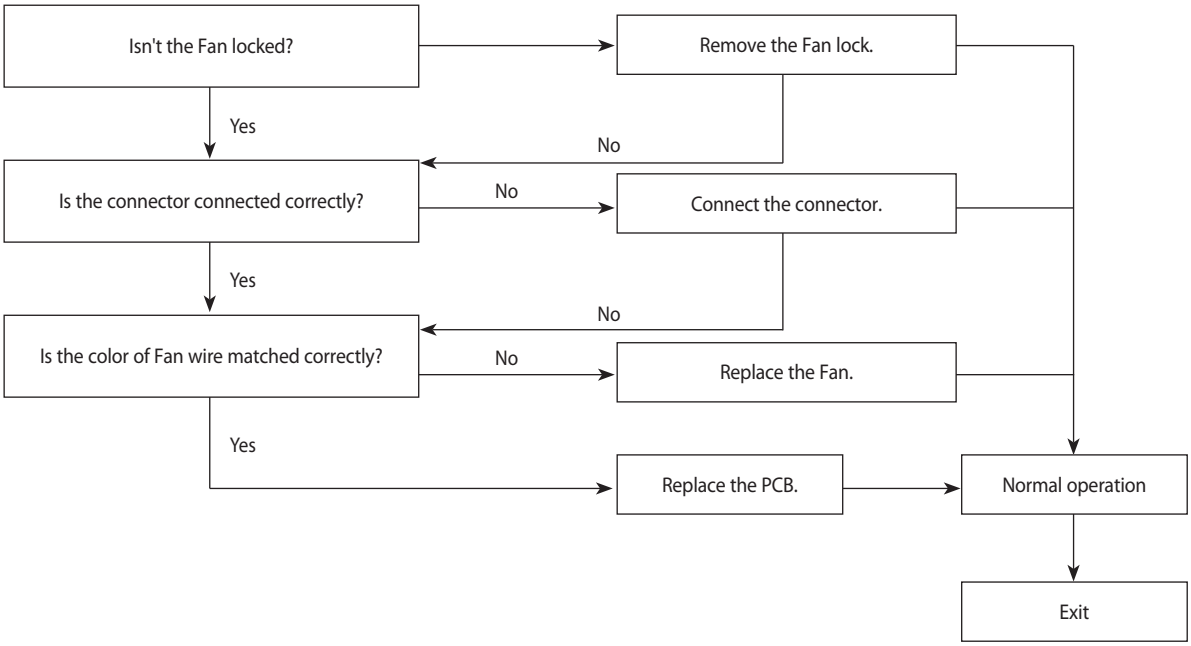
Outdoor unit display	E440 (No heater operation with the outside temperature above 30°C.) E441 No AC operation with the outside temperature below -10°C.)
Criteria	•The compressor temperature above 110°C.
Cause of problem	E440: If the outside temperature is above 30°C, operation of the indoor heater with a remocon causes this error. E441:The indoor machine remocon ON signal. If the outside temperature is below -10°C before the AC runs, this error occurs.
Cause of problem	•OLP SENSOR temp above Trip_Dis.

1. How to check
   The above malfunction codes do not indicate a malfunction of the product. All you have to do is change the temperature suitably for the limits shown in the manual. When the product malfunctions, if the actual situation does not match the above diagnosis, measure the temperature of incoming air with S-net to see if the measurement is the same as the actual outdoor temperature. If not, replace the temperature sensor.

4-3-16 Outdoor unit BLDC Fan1 or Fan2 error (E458 : Fan1 error, E475 : Fan2 error)

1. Checklist :
   1) Isn't the fan locked?
   2) Is the sensor placed correctly?
   3) Does the both terminal of sensor satisfy the resistance value in accordance with temperature?
   4) Is the resistance value of sensor connection pull_up correct?

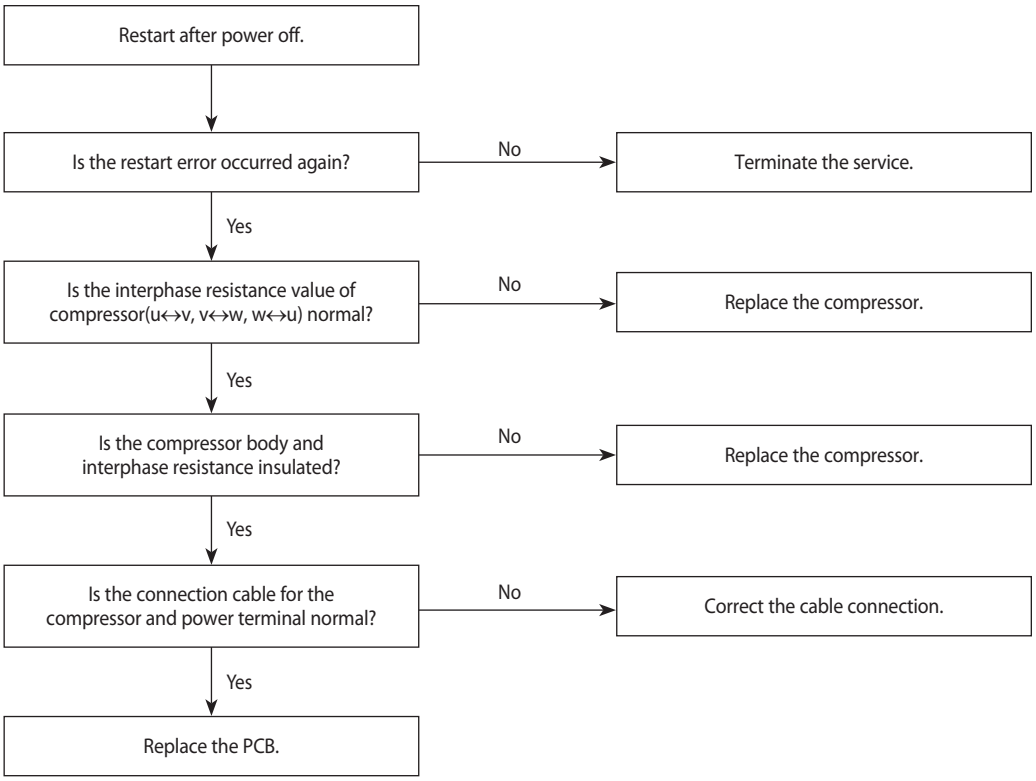
2. Troubleshooting procedure



4-3-17 E461: Compressor start error
E467: Compressor wire missing error

1. Checklist :
   1) Is the connection of cable for the compressor and power?
   2) Is the interphase resistance of compressor normal?

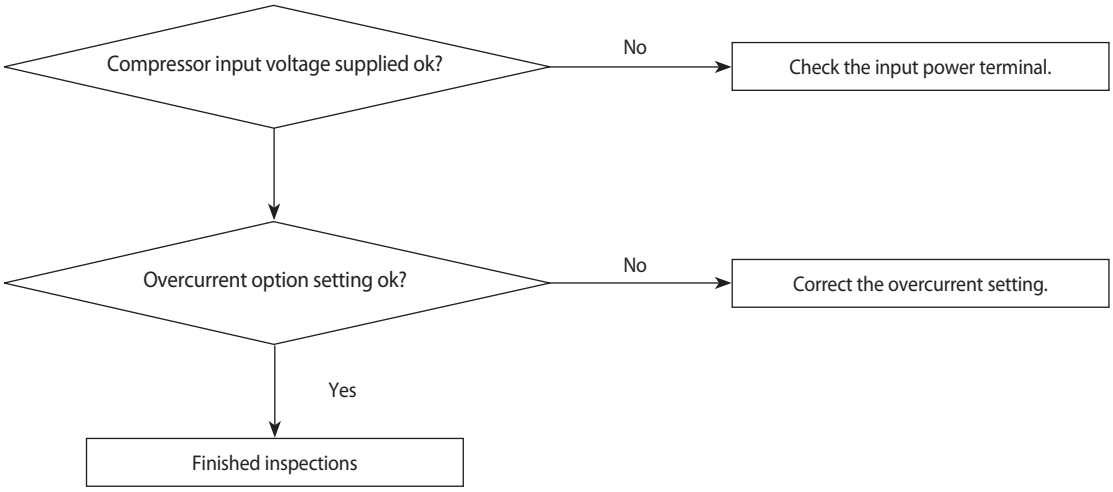
2. Troubleshooting procedure



4-3-18 E462 : Current protection control causes comp. down
E484 : PFC overload error

Outdoor unit display	E462,E484
Criteria	• The outdoor machine input current above I_Trip.
Cause of problem	•Check the compressor input voltage. (error for low voltage.) •Check the overcurrent option setting.

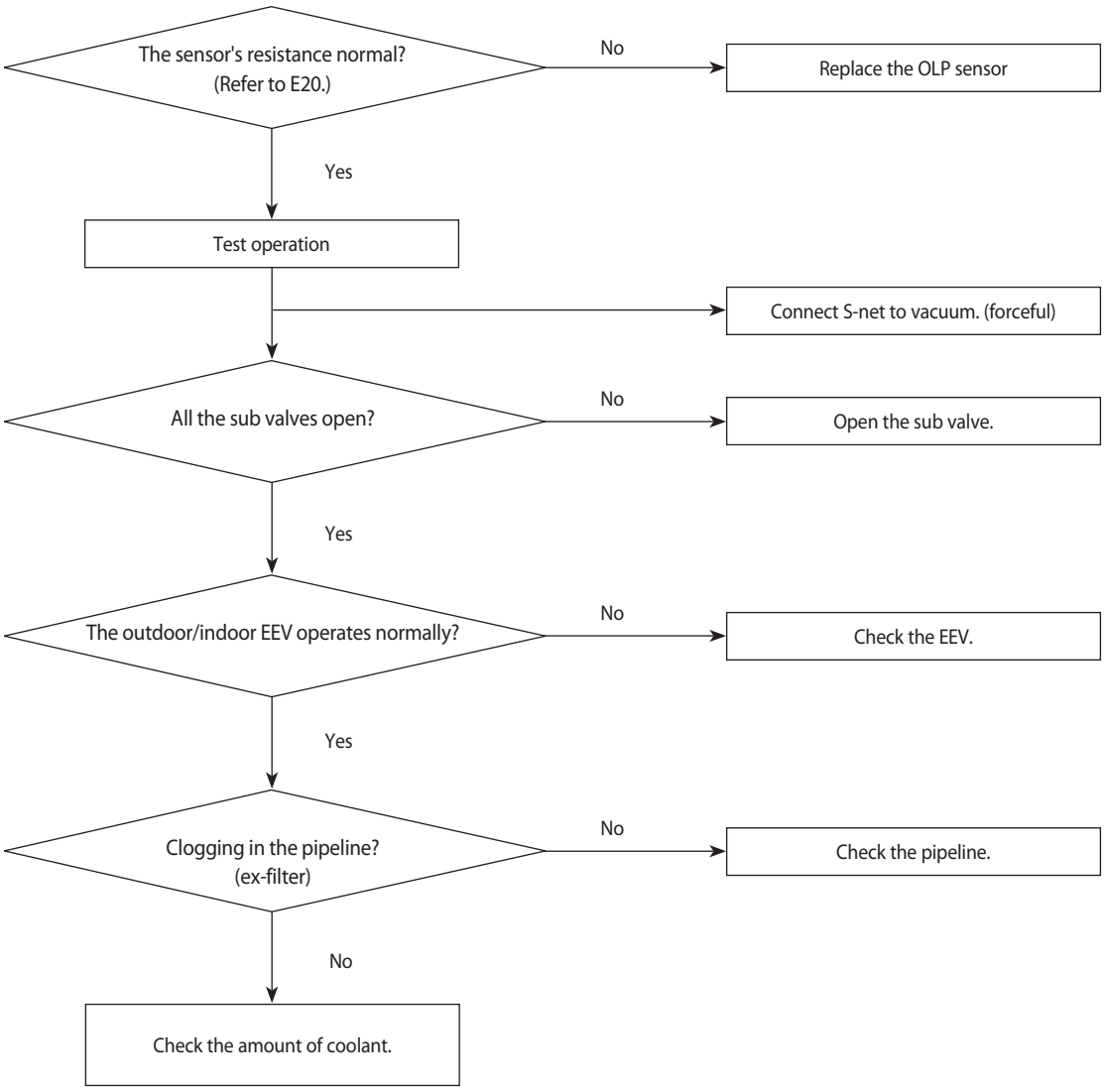
1. How to check



4-3-19 E463 : OLP protection control caused comp. down

Outdoor unit display	E463
Criteria	• OLP SENSOR temp above Trip_Dis.
Cause of problem	•See if the sub valve is open. •Check the amount of coolant. • Check the OLP sensor.

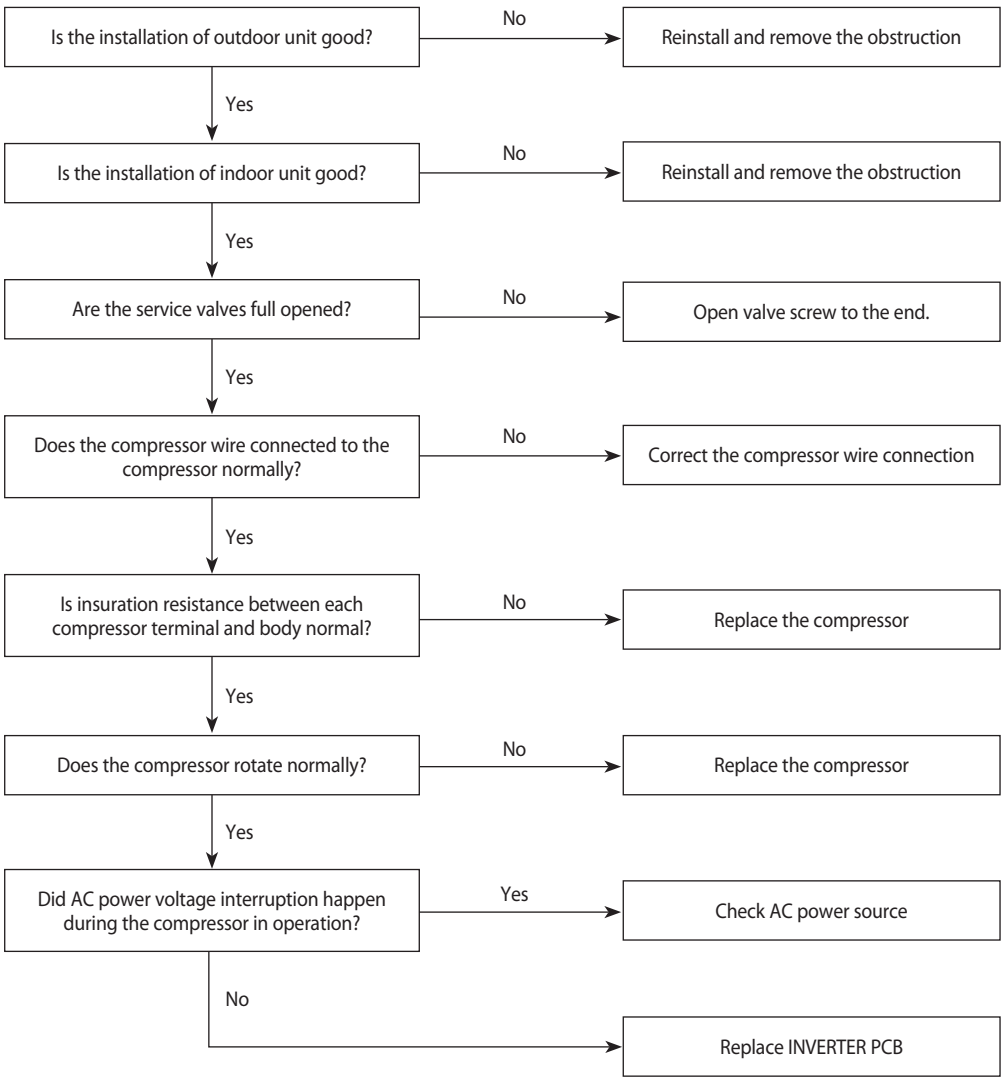
1. How to check



4-3-20 E464 : O.C. (Over Current) error

1. Checklist :
   1) Is the refrigerant charged properly?
   2) Does the compressor rotate normally?(Reverse rotation, Locking etc.)
   3) Is connection of compressor wire normal?
   4) Is compressor motor normal?(Insulation, Coil resistance etc.)
   5) Does a temporary cycle overload condition happened?

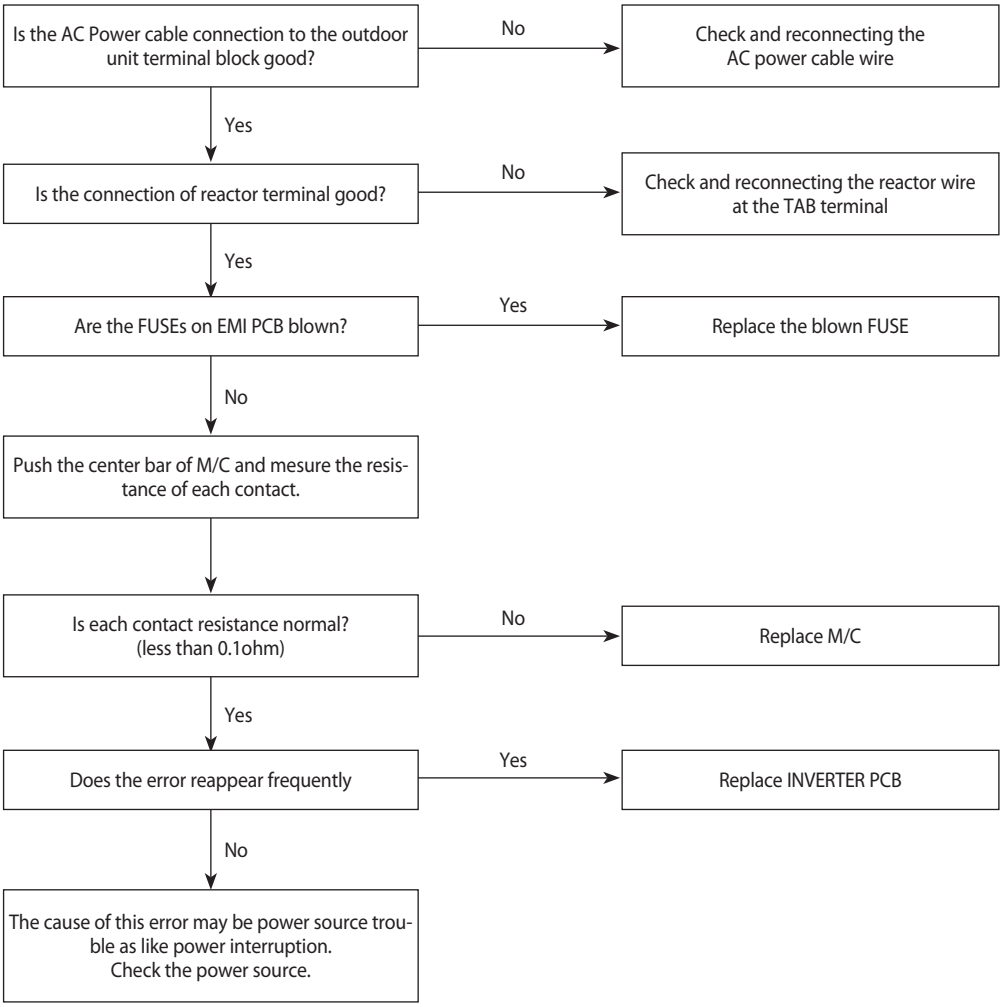
2. Troubleshooting procedure



4-3-21 E466: DC Link Over voltage/ Low voltage error

1. Checklist :
   1) Is the power voltage normal?(Lightning, Power interruption etc.)
   2) Is AC Power cable connection normal?(Detaching the wire)

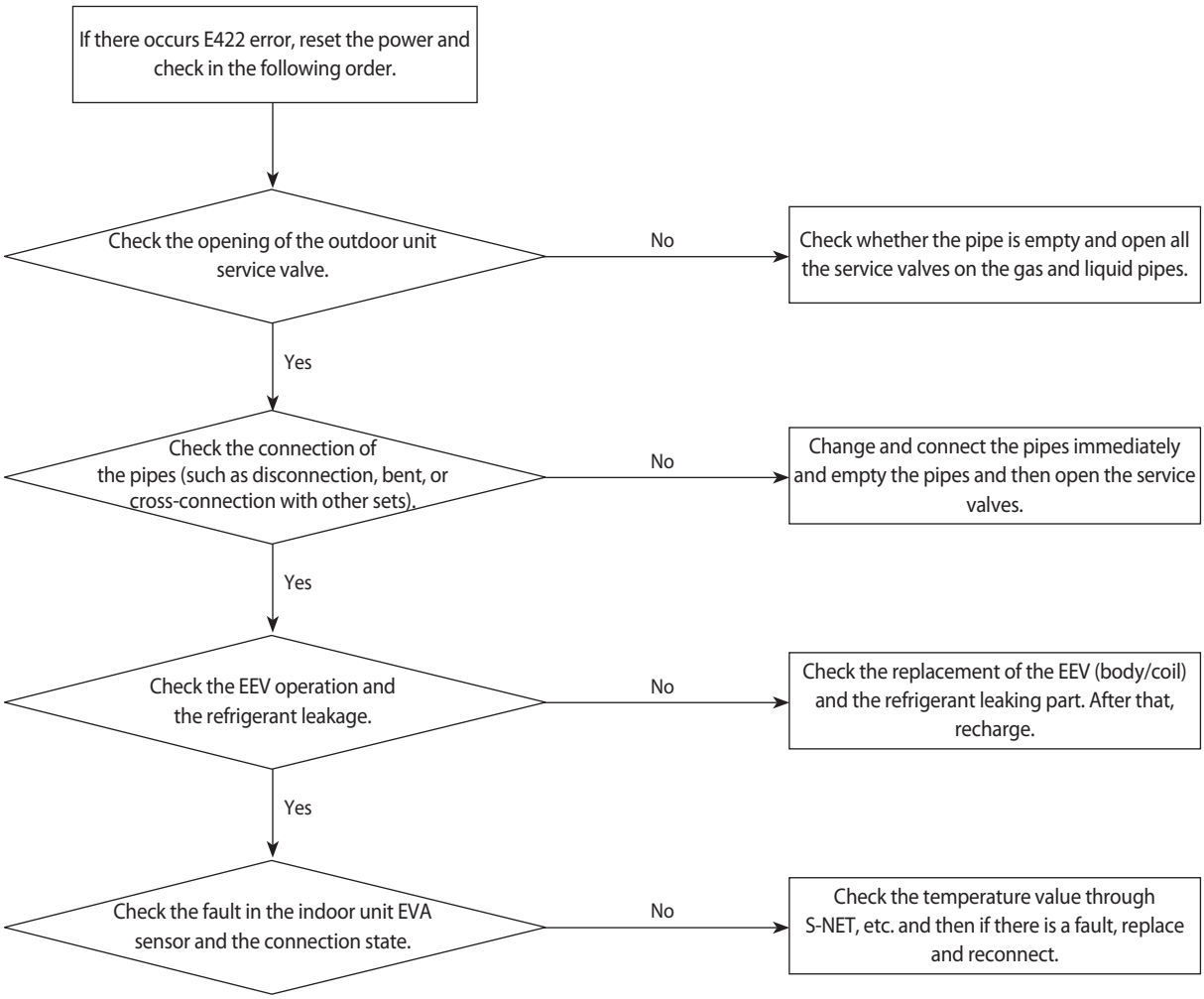
2. Troubleshooting procedure



4-3-22 Pipe Blocking Error (Error Code: E422)

1. Test Item
   1) Check the open state of the outdoor unit service valve.
   2) Check the connection of the pipe.
   3) Check the operation of the EEV.
   4) Check the refrigerant leakage.
   5) Check the connection of the indoor unit PBA EVA sensor.
   6) Check the fault in the indoor unit EVA sensor.

2. Check procedure



4-3-23 The others

1. E465 : Compressor over load error
   • If a compressor works improperly, change the compressor and check if it works properly.
   → If a compressor is normal, check the assembly between Heatsink-Inverter PBA. If it is fine, change Inverter PBA.

2. E468 : Current sensor error
   • Check EEPROM data.
   • Check PCB operates properly.

3. E471 : Oudoor EEPROM error
   • Upload EEPROM on Outdoor unit Main PBA.

4. E474 : IPM(IGBT Module) or PFCM Temperature sensor Error
   • E500 : IPM is over heated
   • Check IPM is well assembled to heatsink
   • Check whether inlet port is clogged.
   • Change IPM if it is defective one

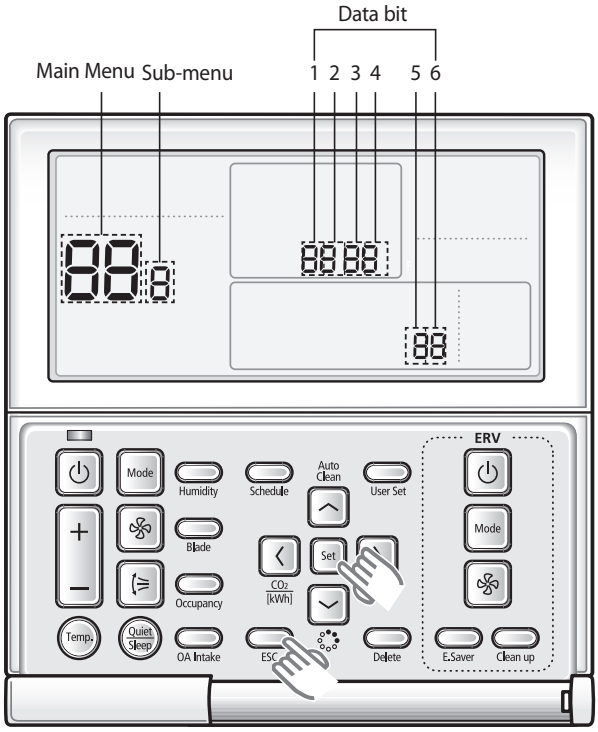
5. E554 : Gas leak error
   • Check refrigerant charge
   • Check Indoor EVA sensor
   • Check Service valve is open.
   • Check the pipes and wires correctly connected.

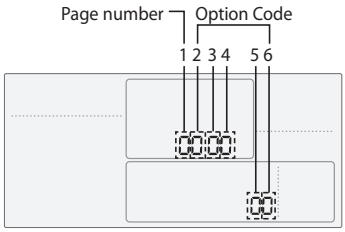
6. E556 : Capacity miss match between indoor and outdoor
   • Check the model name of indoor and outdoor unit and set option code on indoor unit again.

7. Outdoor overload protection control (at the stop of the compressor.) : E404
   • Check whether the fan and the motor operate normally.
   • Check the operation of EEV.
   • Check the temperature sensor of the indoor unit heat Exchanger.
   • Check the indoor unit inlet blocking.

■ Setting Option Setup Method

In order to set the indoor unit option code use the wired remote controller and follow the directions below.





SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	✳	✳	✳	✳	✳

Page number

SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	✳	✳	✳	✳	✳

Page number

SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	✳	✳	✳	✳	✳

Page number

SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	✳	✳	✳	✳	✳

Page number

1) **Press the [Set] and [ESC] buttons at the same time for more than 3 seconds and then a Main menu will be displayed.**
2) **Press the [∧] / [∨] button to select 4 and then press [›] button to enter a Sub-menu setting screen.**
3) **Press the [∧] / [∨] button to select 2 and then press [›] button to enter a Indoor unit option code setting screen.**

NOTE
- **The first digit represents the page number and the remaining five digits are option codes.**
- **The option code which is currently setting will flicker.**

4) **Press the [∧] / [∨] button to set the option code in order. Press [›] button to go to the next page.**
5) **Press the [Set] button to save and complete the option setting.**
6) **Press the [ESC] button to exit to normal mode.**

NOTE
- **Press the [ESC] button anytime during setup to exit without setting.**

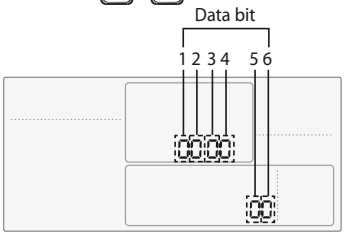
CAUTION
- **Option code will not be applied if you don't press the [Set]**
- **Setting indoor unit option code is only possible in Master wired remote controller. You can only check the indoor unit option code in Slave wired remote controller.**
- **Setting indoor unit option code is possible when one indoor unit is connected. If more than 2 indoor units are connected, you can only check the Master indoor unit option code.**

Setting an indoor unit address and installation option

Set the indoor unit address and installation option with remote controller option. Set the each option separately since you cannot set the ADDRESS setting and indoor unit installation setting option at the same time. You need to set twice when setting indoor unit address and installation option.

Setting an indoor unit address

1) Press the Set and ESC buttons at the same time for more than 3 seconds and then a Main menu will be displayed.
2) Press the ∧ / ∨ button to select 4 and then press > button to enter a Sub-menu setting screen.
3) Press the ∧ / ∨ button to select 1 and then press > button to enter a Indoor Address setting screen.



NOTE
- The Main/RMC Address which is currently setting will flicker.
- Data bit 1 and 2 present Indoor unit main address checking
- Data bit 3 and 4 present Indoor unit main address setting(outdoor unit reset is needed to set).
- Data bit 5 and 6 present Indoor unit RMC address setting/checking.

4) Press the ∧ / ∨ button to set the Indoor unit Main/RMC Address.
5) Press the Set button to save and complete the option setting.
6) Press the ESC button to exit to normal mode.

NOTE
- Press the ESC button anytime during setup to exit without setting.
- Address will not be applied if you don't press Set button.
- Setting Main/RMC Address of an Indoor unit is available only with a master wired remote controller.

Setting an indoor unit installation option

In order to check and set the indoor unit installation option code use the wired remote controller and follow the directions below.

1) Press the Set and ESC buttons at the same time for more than 3 seconds and then a Main menu will be displayed.
2) Press the ∧ / ∨ button to select 4 and then press > button to enter a Sub-menu setting screen.
3) Press the ∧ / ∨ button to select 3 and then press > button to enter a Indoor unit installation option code setting screen.

NOTE
- The first digit represents the page number and the remaining five digits are installation option.
- The total option codes are 24 digits. You can set six digits at a time and it is distinguished by page number (0, 1, 2, 3).

4) Press the ∧ / ∨ button to set the installation option code in order. Press > button to go to the next page.

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	2	RESERVED	Exterior temperature sensor	Central control	RESERVED
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	Drain pump	Use of Hot Coil	RESERVED	RESERVED	RESERVED
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	External control	External control output	S-Plasma ion	Buzzer	Number of hours using filter
SEG19	SEG20	SEG21	SEG22	SEG23	-
3	Individual control of a remote controller	Heating setting compensation	RESERVED	RESERVED	-

Option No. : 02XXXX-1XXXXX-2XXXXX-3XXXXX

Option	SEG1		SEG2		SEG3	SEG4		SEG5		SEG6
Explanation	**PAGE**		**MODE**		**RESERVED**	**Use of external temperature sensor**		**Use of central control**		**RESERVED**
Indication and Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details	
	0		**2**			**0**	**Disuse**	**0**	**Disuse**	
						1	**Use**	**1**	**Use**	

Option	SEG7		SEG8		SEG9	SEG10	SEG11	SEG12
Explanation	**PAGE**		**Use of drain pump**		**RESERVED**	**RESERVED**	**RESERVED**	**RESERVED**
Indication and Details	Indication	Details	Indication	Details				
	1		**0**	**Disuse**				
			1	**Use**				
			2	**Use + 3minute delay**				

Option	SEG13		SEG14		SEG15		SEG16		SEG17		SEG18	
Explanation	**PAGE**		**Use of external control**		**Setting the output of external control**		**Virus doctor**		**Buzzer control**		**Number of hours using filter**	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	2		**0**	**Disuse**	**0**	Thermo on	**0**	**Disuse**	**0**	**Use of buzzer**	**2**	**1000 Hour**
			1	**ON/OFF Control**	**1**	Operation on	**1**	**Use**	**1**	**Non use of buzzer**	**6**	**2000 Hour**
			2	**OFF Control**								

Option	SEG19		SEG20		SEG21		-	-	-
Explanation	**PAGE**		**control of a remote controller**		**Heating setting compensation**		-	-	-
Indication and Details	Indication	Details	Indication	Details	Indication	Details			
	3		**0 or 1**	**Indoor 1**	**0**	**Disuse**	-	-	-
			2	**Indoor 2**	**1**	**2℃**			
			3	**Indoor 3**	**2**	**5℃**			
			4	**Indoor 4**					

5. **Press the Set button to save and complete the option setting.**

6. **Press the ESC button to exit to normal mode.**

NOTE

- **Press ESC button anytime during setup to exit without setting.**
- **Option code will not be applied if you don't press Set button.**
- **Setting Installation option code is available only with a master wired remote controller.**
- **Setting Installation option code is available when there is one on one connection between a wired remote controller and an indoor unit.**

E. S. P(External Static Pressure) setting for phase control motor

With its phase control motor, you can adjust the indoor unit fan speed depending on the installation condition. If the external static pressure is high so that the duct becomes longer or if the external static pressure is low so that the duct becomes shorter, adjust the fan speed by referring the following table.

Model	AC052MNMSEH/EU	AC071MNMSEH/EU
Static Pressure	Option Code for Indoor Unit	
SP=3	01B07C-1D5469-27343C-370000	01B07C-1D54BD-27474B-370000
3< SP ≤6	01B07C-1D54EF-27343C-370000	01B07C-1D5921-27474B-370000
6< SP ≤9	01B07C-1D5963-27343C-370000	01B07C-1D5997-27474B-370000
9< SP ≤12	01B07C-1D59D9-27343C-370000	01B07C-1D5D0B-27474B-370000
12< SP ≤15	01B07C-1D5D3C-27343C-370000	01B07C-1D5D6F-27474B-370000

Model	AC100MNMSEH/EU
Static Pressure	Option Code for Indoor Unit
SP=4	01B07C-1D5911-276470-370000
4< SP ≤8	01B07C-1D59C7-276470-370000
8< SP ≤12	01B07C-1D5D2E-276470-370000
12< SP ≤15	01B07C-1D5D7F-276470-370000

Model	AC120MNMSEH/EU
Static Pressure	Option Code for Indoor Unit
SP=5.2	01B07C-1D547C-277882-370040
5.2< SP ≤8	01B07C-1D54CC-277882-370040
8< SP ≤12	01B07C-1D5910-277882-370040
12< SP ≤15	01B07C-1D5974-277882-370040

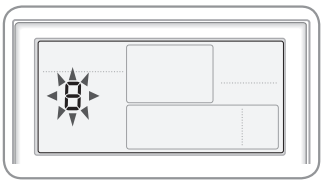
NOTE

- represents E. S. P(External Static Pressure) range of factory setting.
  You don't have to adjust the fan speed separately if the external static pressure of the installation place is in . When it is out of , input the appropriate option code.
- If you input the inappropriate option code, error may occur or the air conditioner is out of order. The option code must be inputted correctly by the installation specialist or service agent.

Easy Tuning

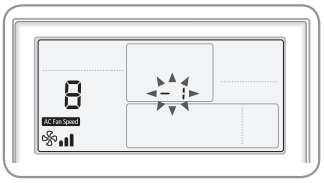
EASY Tuning

If the more cooling and heating airflow rate which set up when installing is wanted, or if the more Silent operation which sets up when installing is wanted, air conditioner is tuned for comfort.
Indoor unit airflow rate for high, mid, low mode increases or decreases for +2 ~ -2 Steps with wired remocon.



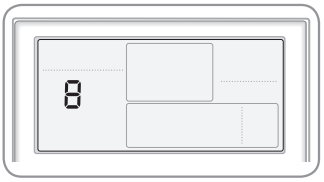
1. Press the User Set button.

▶ (Main Menu) will be displayed, and you can press the **[Λ]/[V]** buttons to select No. 8, which will set the Easy Tuning.



2. Press the [>] button to select airflow step.

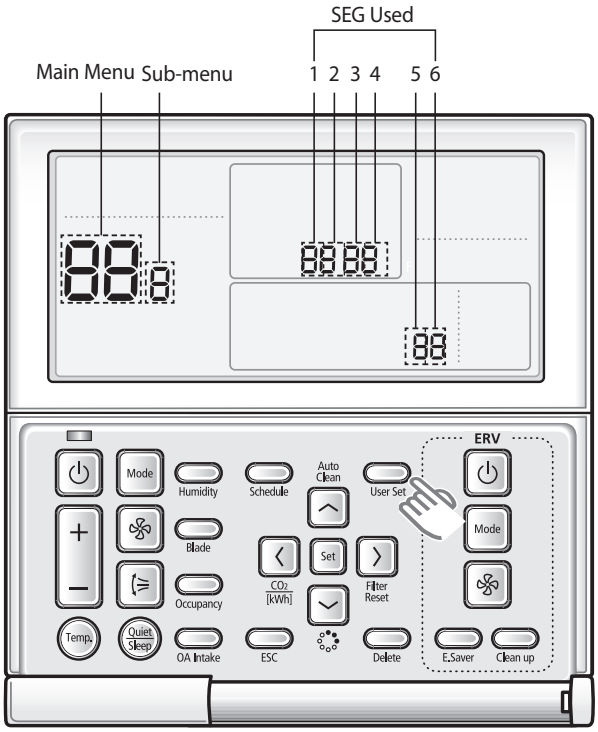
▶ Press the **[Λ]/[V]** buttons to select airflow step(-2,-1,0,1,2) tuning (During the Easy Tuning setting, AC Fan Speed icon will be displayed)



3) Press the Set button to complete the Easy Tuning.

(When the Easy Tuning setting complete, AC Fan Speed icon will be off)

4) Press the ESC button to to exit to normal mode.



Main menu	Sub menu	Functions	SEG used	Default	Range
8	-	Easy Tuning	1,2	0	-2 : -2 Step -1 : -1 Step 0 : No Use 1 : +1 Step 2 : +2 Step

NOTE

- **Press the ESC button anytime during setup to exit without setting.**
- **According to airflow changed from the Easy Tuning,Air conditioning performance reducing is possible.**

4-5 Items to be checked first

1. The input voltage should be rating voltage ±10% range.
   The air conditioner may not operate properly if the voltage is out of this range.

2. Is the link cable linking the indoor unit and the outdoor unit linked properly?
   The indoor unit and the outdoor unit shall be linked by 4 cables.
   Check the terminals if the indoor unit and outdoor unit are properly linked by the same number of cables.
   Otherwise the air conditioner may not operate properly.

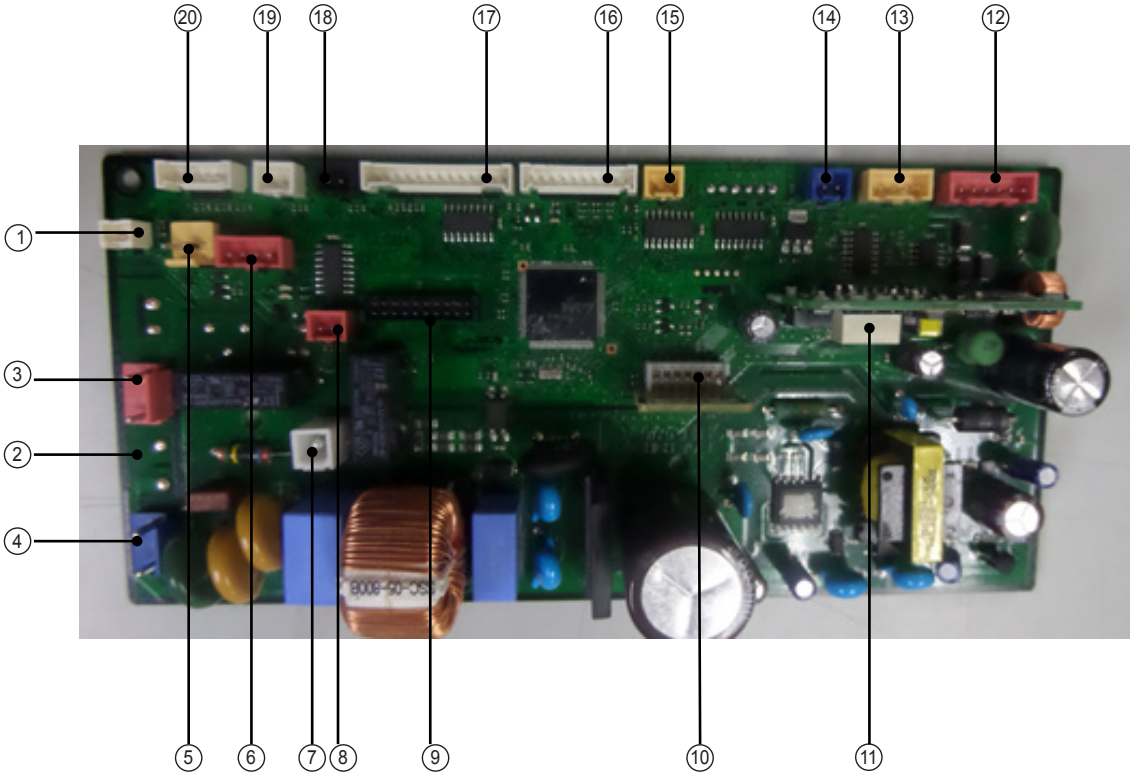
3. When a problem occurs due to the contents illustrated in the table below it is a symptom not related to the malfunction of the air conditioner.

No	Operation of air conditioner	Explanation
1	In a COOL operation mode, the compressor does not operate at a room temperature higher than the setting temperature that the INDOOR FAN should operate. [In case of heat pump model] In a HEAT operation mode, the compressor does not operate at a room temperature lower than the setting temperature that indoor fan should operate.	In happens after a delay of 3 minutes when the compressor is reoperated. The same phenomenon occurs when a power is on. As a phenomenon that the compressor is reoperated after a delay of 3 minutes, the indoor fan is adjusted automatically with reference to a temperature of the air blew.
2	Compressor stops operation intermittently in DRY( ) mode.	Compressor operation is controlled automatically in DRY mode depending on the room temperature and humidity.
3	[In case of heat pump model] Compressor of the outdoor unit is operating although it is turned off in a HEAT mode.	When the unit is turned off while de-ice is activated, the compressor continues operation for up to 12 minutes(maximum) until the deice is completed.
4	[In case of heat pump model] The compressor and indoor fan stop intermittently in HEAT mode.	The compressor and indoor fan stop intermittently if room temperature exceeds a setting temperature in order to protect the compressor from overheated air in a HEAT mode.
5	[In case of heat pump model] Indoor fan and outdoor fan stop operation intermittently in a HEAT mode.	The compressor operates in a reverse cycle to remove exterior ice in a HEAT mode, and indoor fan and outdoor fan do not operate intermittently for within 20% of the total heater operation

5. PCB Diagram and Part List

5-1 INDOOR UNIT

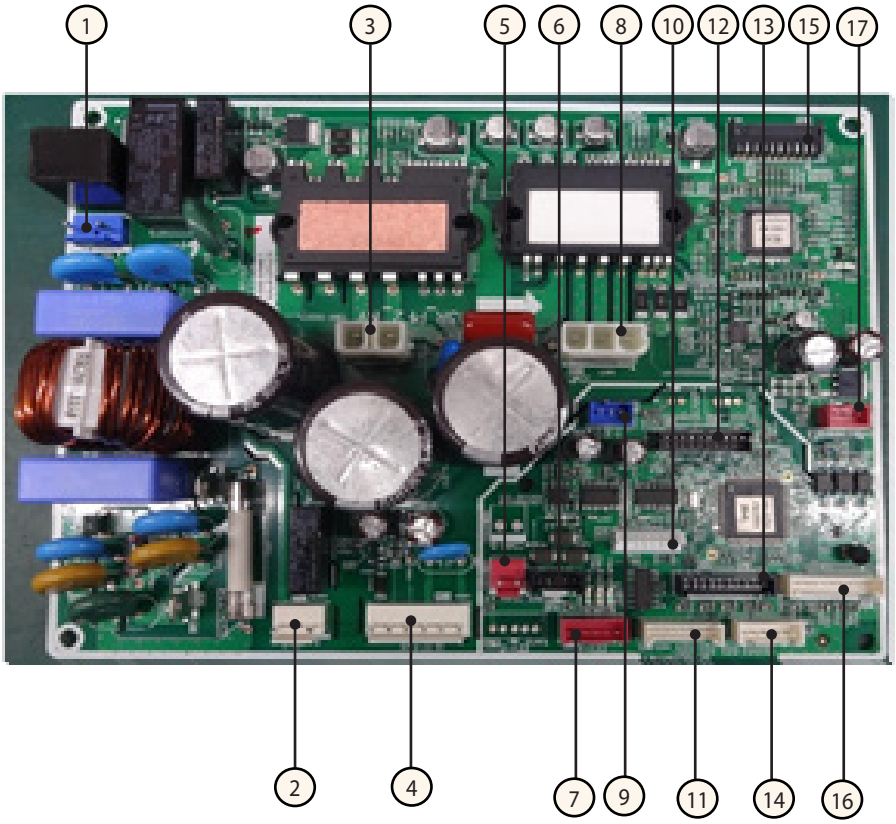
MAIN PBA
AC052MNMSEH / AC071MNMSEH / AC100MNMSEH / AC120MNMSEH



No	Part Code	Local	Function	Description
1	3711-003942	CN140	Fuse Check	SMW200-02P WHT
2	3711-000203	CN906	BLDC POWER	YW396-03AV WHT
3	3711-003407	CN702	Comp Signal	YW396-03AV RED
4	3711-003404	CN101	MAIN POWER	YW396-03AV BLU
5	3711-000179	CN701	DRAIN	YW396-02V YEL
6	3711-000939	CN81	COMP ERROR	SMW250-04 RED
7	3711-000744	CN1	EARTH	YDW236-01WHT
8	3711-000796	CN83	EXT-T	SMW250-02 RED
9	3711-002001	CN301	DOWNLOAD	YDW200-20
10	3711-007817	CN201	EPPROM	B7P-MQ WHT
11	3711-004773	CN311	2 WIRE	BMW200-12 WHT
12	3711-001037	CN302	COMM	SMW250-06 RED
13	3711-000941	CN801	SPI	SMW250-04 YEL
14	3711-000795	CN804	VEN	SMW250-02 BLU
15	3711-000798	CN907	UART COMM	UART Port
16	3711-004182	CN905	FAN MOTOR COMM	SMW200-10P WHT
17	3711-003895	CN501	DISPLAY	SMW200-13P WHT
18	3711-000794	CN411	FLOAT-SW	SMW250-02 BLK
19	3711-000015	CN412	ROOM SENSOR	SMW250-02 WHT
20	3711-004236	CN413	EVA DIS/OUT SENSOR	SMW200-06P WHT

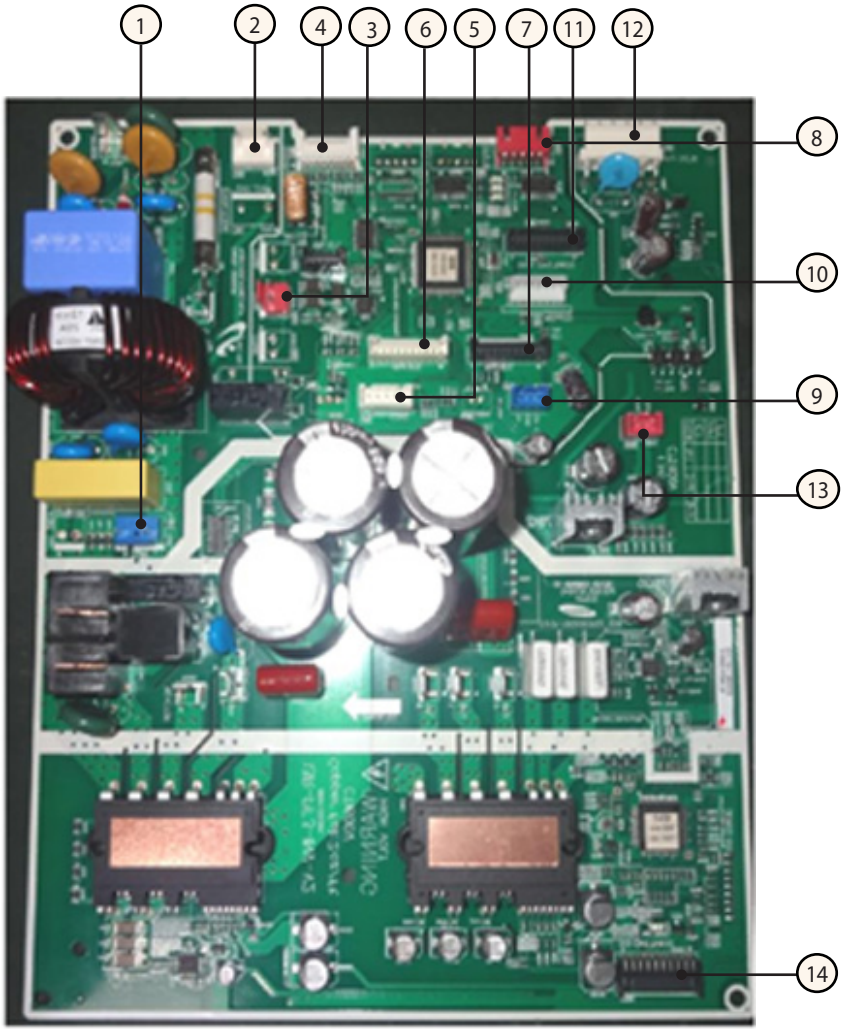
5-2-1MAIN PBA

■ AC052MXASEH



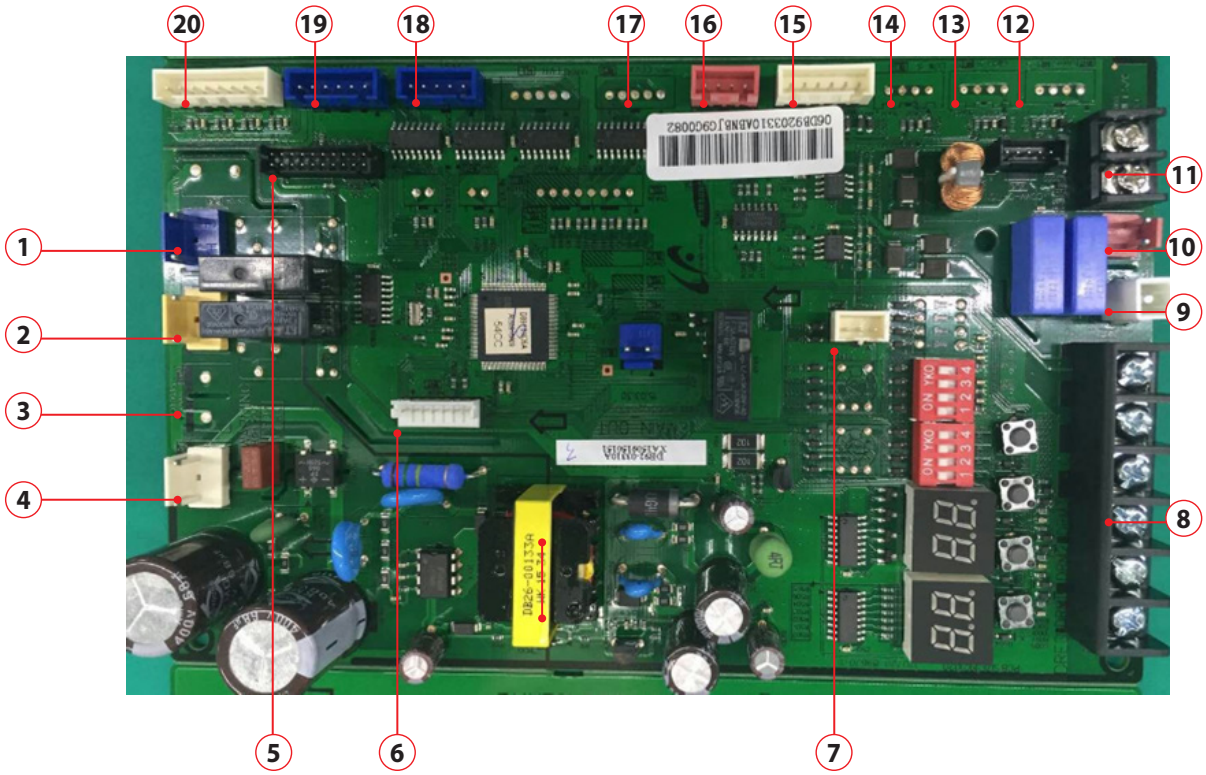
NO	Description
1	SMPS POWER: YW396-03AV BLU
2	4WAY:YW396-03AV WHT
3	REACTOR:DBT081-2P WHT
4	BLDC FAN:YW396-06V WHT
5	COMM:YW396-02V RED
6	SUB PBA POWER:SMW200-05P BLK
7	EEV1:SMW250-05 RED
8	COMP:DBT061-3P WHT
9	SMPS: SMW250-03 BLU
10	EEPROM:B7P-MQ WHT
11	TEMP SENSOR: SMW200-08P WHT
12	MAIN DOWNLOAD:YDW200-20 BLK
13	SUB PBA: SMW200-10P BLK
14	DRED:SMW250-05 WHT
15	INV DOWNDOWN: YDAW200-20TR BLK
16	SUB PBA: SMW200-10P WHT
17	ENABLE CGND: SMW250-03 RED

■ AC071MXASEH



No.	Description
1	SMPS POWER :YW 396-03AV BLU
2	4WAY :YW 396-03AV WHT
3	COMM :YW 396-02V RED
4	TEMP SENSOR :SMW200-08P WHT
5	DRED :SMW250-05 WHT
6	SUB PBA :SMW200-10P WHT
7	SUB PBA :SMW200-10P BLK
8	EEV1 :SMW250-05 RED
9	SMPS :SMW250-03 BLU
10	EEPROM :B7P-MQ WHT
11	MAIN DOWNLOAD :YDW200-20 BLK
12	BLDC FAN MOTOR :YAW396-06V WHT
13	ENABLE CGND :SMW250-03 RED
14	INV DOWNLOAD :YDAW200-20TR BLK

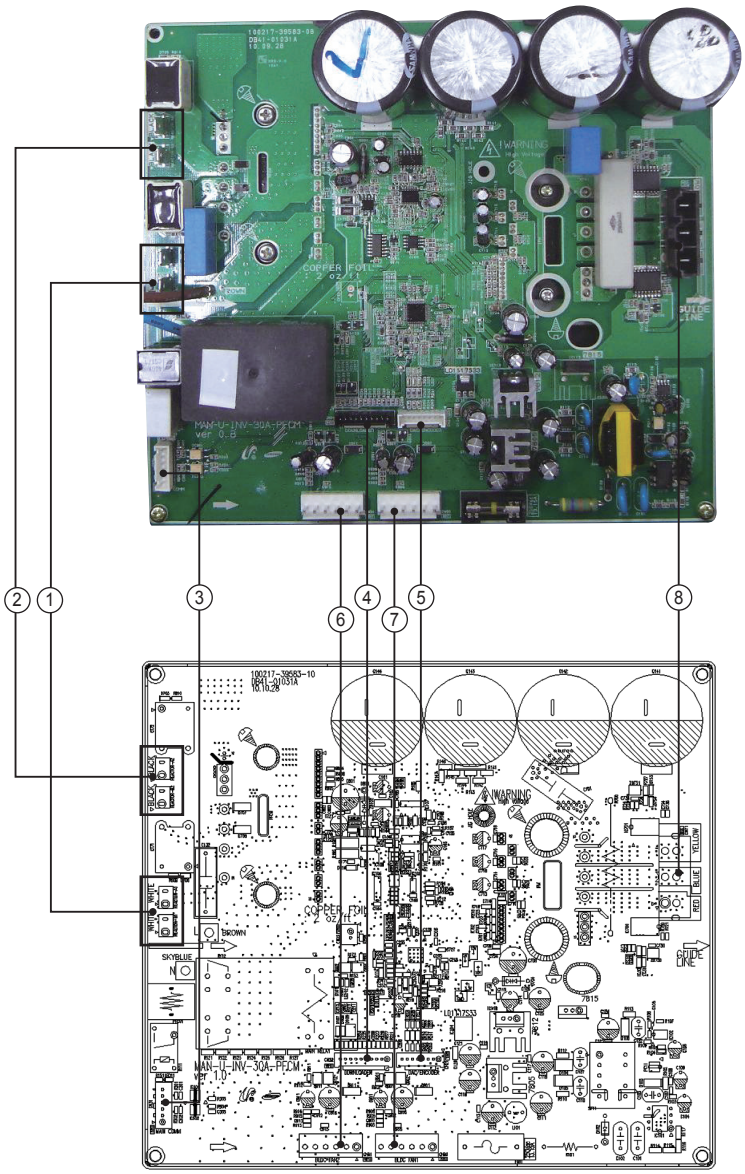
■ AC100MXASEH



Level	Parts Code	Design Loc	Parts Description	Spec.
1	3711-003404	CN703	HEADER-BOARD TO CABLE	1WALL,2P,1R,7.92mm,STRAIGHT,SN,BLU
2	3711-003406	CN702	HEADER-BOARD TO CABLE	1WALL,2P,1R,7.92mm,STRAIGHT,SN,YEL,8.5x11.82x9.4
3	3711-003407	CN701	HEADER-BOARD TO CABLE	1WALL,2P,1R,7.92mm,STRAIGHT,SN,YEL,8.5x11.82x9.4
4	3711-000203	CN101	HEADER-BOARD TO CABLE	1WALL,2P,1R,7.92mm,STRAIGHT,SN,WHT,11.82x8.6x9.4mm
5	3711-002001	CN306	HEADER-BOARD TO CABLE	BOX,20P,2R,2.0mm,STRAIGHT,SN,BLK,5.0X22.0X6.6mm
6	3711-007817	CN806	HEADER-BOARD TO BOARD	3WALL,7P,1R,2mm,STRAIGHT,SN,WHT
7	3711-000024	CN501	HEADER-BOARD TO CABLE	BOX,3P,1R,2.5MM,STRAIGHT,SN,WHT
8	DB65-00320A	CN501	MODEL SELECTIOR	SMW250-03 WHT
9	3711-000744	CN103	HEADER-BOARD TO CABLE	BOX,1P,1R,8MM,STRAIGHT,NI,WHT
10	3711-000177	CN303	HEADER-BOARD TO CABLE	1WALL,2P,1R,3.96MM,STRAIGHT,SN,RED
11	3716-001162	CN003	QUIET S/W	BR-7623-2P BLK
12	3711-005096	CN302	HEADER-BOARD TO CABLE	BOX,5P,1R,2MM,STRAIGHT,SN,BLK
13	3711-007069	CN402	HIGH PRESSURE S/W	B04B-XAPK-1 RED
14	3711-007325	CN401	LOW PRESSURE S/W	B04B-XAPK-1 BLUE
15	3711-001038	CN305	HEADER-BOARD TO CABLE	BOX,6P,1R,2.5mm,STRAIGHT,SN,WHT,5.8x17.4x7
16	3711-000939	CN801	HEADER-BOARD TO CABLE	BOX,4P,1R,2.5mm,STRAIGHT,SN,RED
17	3711-000176	CN12	HEADER-BOARD TO CABLE	1WALL,2P,1R,3.96mm,STRAIGHT,SN,BLU
18	3711-000997	CN803	CONNECTOR-HEADER	BOX,5P,1R,2.5mm,STRAIGHT,SN,BLU
19	3711-001036	CN802	HEADER-BOARD TO CABLE	BOX,6P,1R,2.5mm,STRAIGHT,SN,BLU
20	3711-001084	CN403	HEADER-BOARD TO CABLE	BOX,8P,1R,2.5mm,STRAIGHT,SN,WHT,5.8x22.4x7

5-2-2 INV PBA

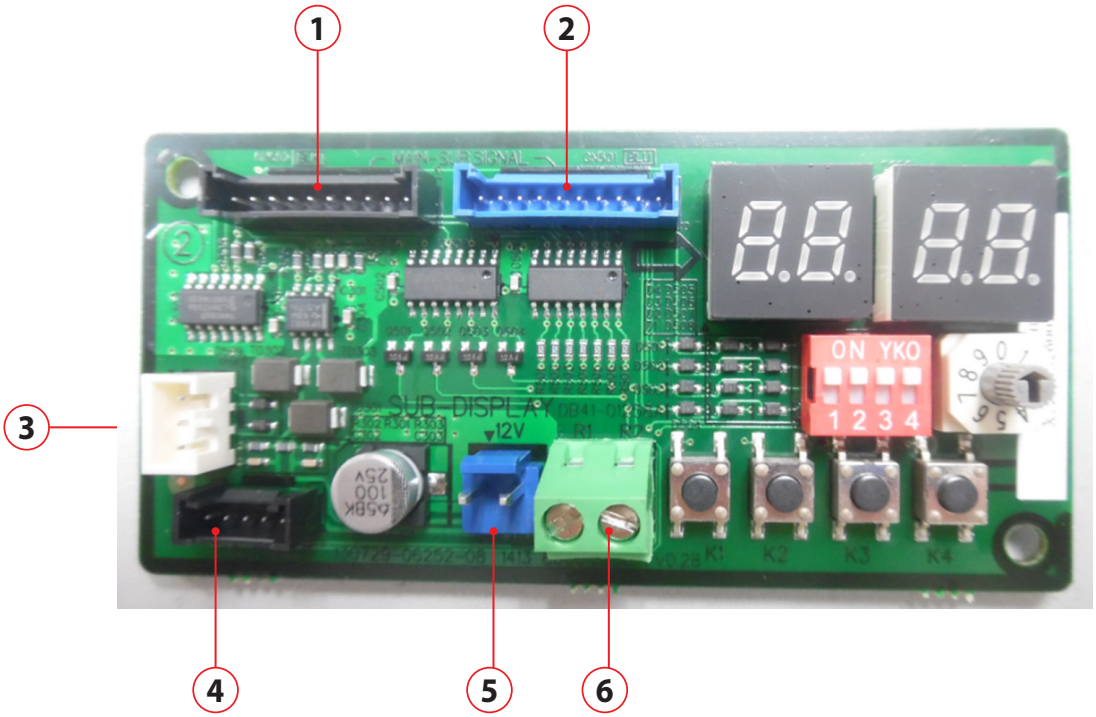
■ AC100MXASEH



① Reactor-A1/B1	② Reactor-A2/B2	③ CN50(2PIN/RED)-Communication	④ CN22-Downloader
#Reactor-A2 : WHT #Reactor-B2 : WHT	#Reactor-A2 : BLK #Reactor-B2 : BLK	#1 : RXD, #2 : TXD #3 : GND, #4 : DC 5V #5 : DC 12V, #6 : INV. SMPS signal	#1 : RXD_ATARO, #2 : TXD_ATARO #3, #8 : N.C, #4~#7 : DATA signal #9 : GND, #10 : DC 5V
⑤ CN21-DAC/ENCODER	⑥ CN91-FAN2	⑦ CN90-FAN1	⑧ CN71-COMP.
For S/W engineer debugging	#1 : DC 360V #2 : N.C #3 : GND #4 : DC 15V #5 : FAN RPM #6 : FAN RPM feedback	#1 : DC 360V #2 : N.C #3 : GND #4 : DC 15V #5 : FAN RPM #6 : FAN RPM feedback	#1 : COMP. U-phase(RED) #2 : COMP. V-phase(BLU) #3 : COMP. U-phase(YEL)

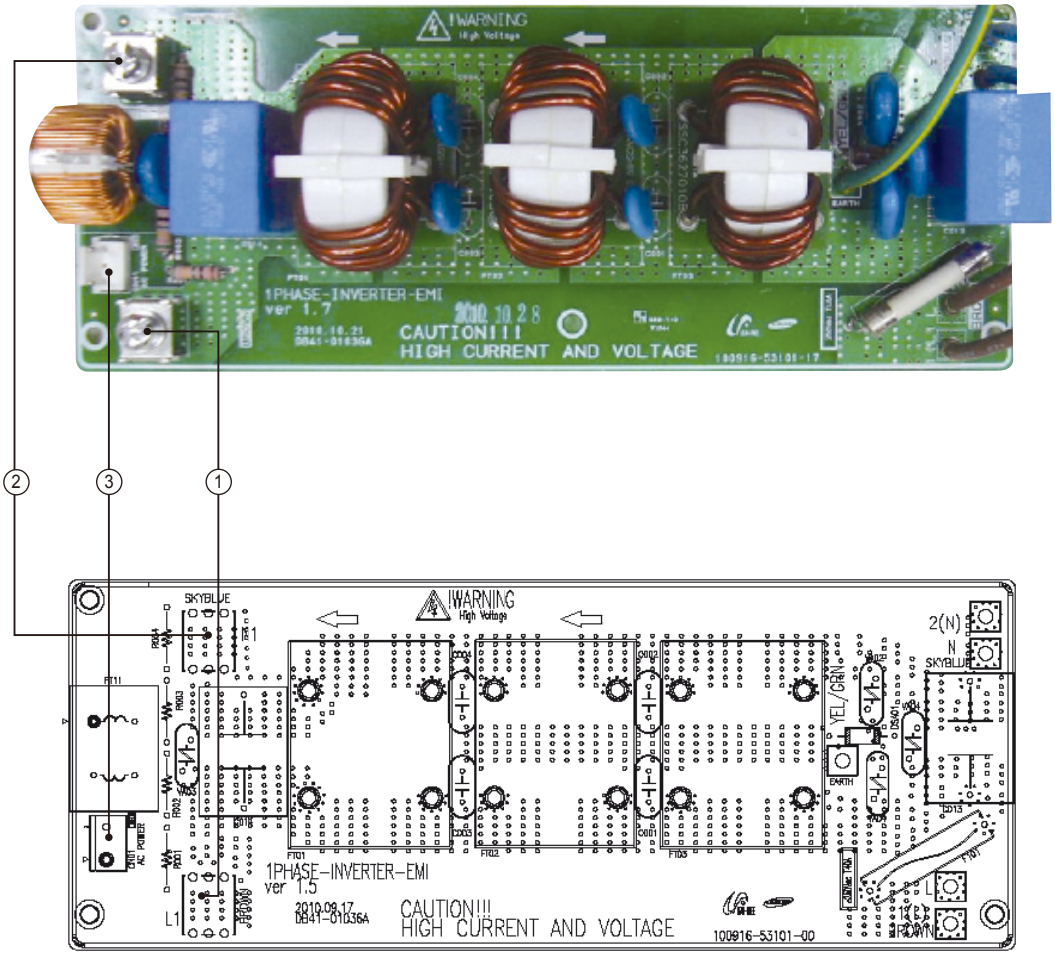
5-2-3 EMI PBA

■ AC52MXASEH / AC71MXASEH /



1.CN501 MAIN-SUB SIGNAL #1~7 7SEG1~7 #8~10 KIN1~3	2.CN502 MAIN-SUB SIGNAL #1 KIN4 #2~5 F_GRID1~4 #6 SOLUTION_ENABLE #7 SOLUTION_TXD #8~9 SOLUTION_RXD	3.OPT1	4.CN518 DC POWER #1 12V #2 GND #3 VCC #4 N/A #5 N/A	5.CN511 #1 12V #2 GND	6.CN01 SOLUTION #1 + #2 -

■ AC100MXASEH

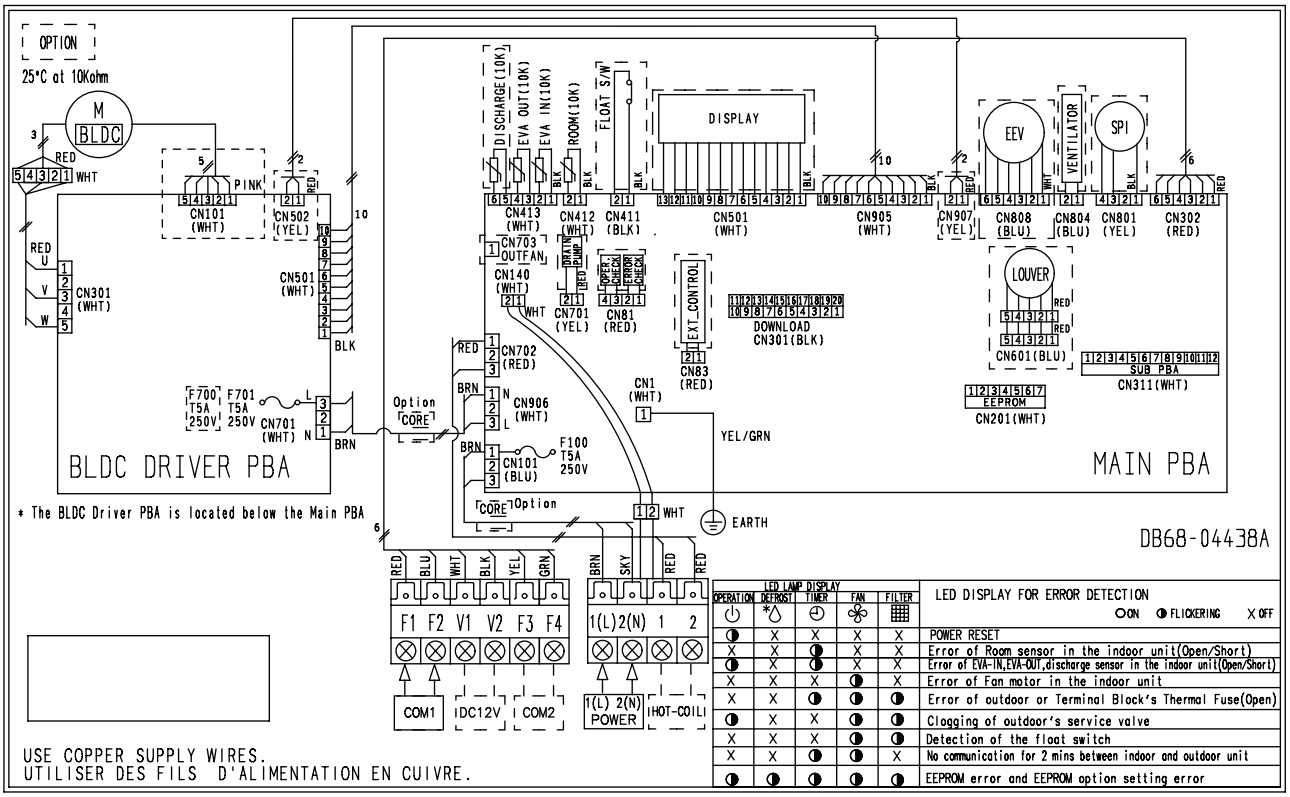


① L1-AC POWER L phase	② N1-AC POWER N phase	③ CN01-AC POWER
L1 : BRN	N1 : SKY-BLU	#1-#3 : AC 220~240V

6. Wiring Diagram

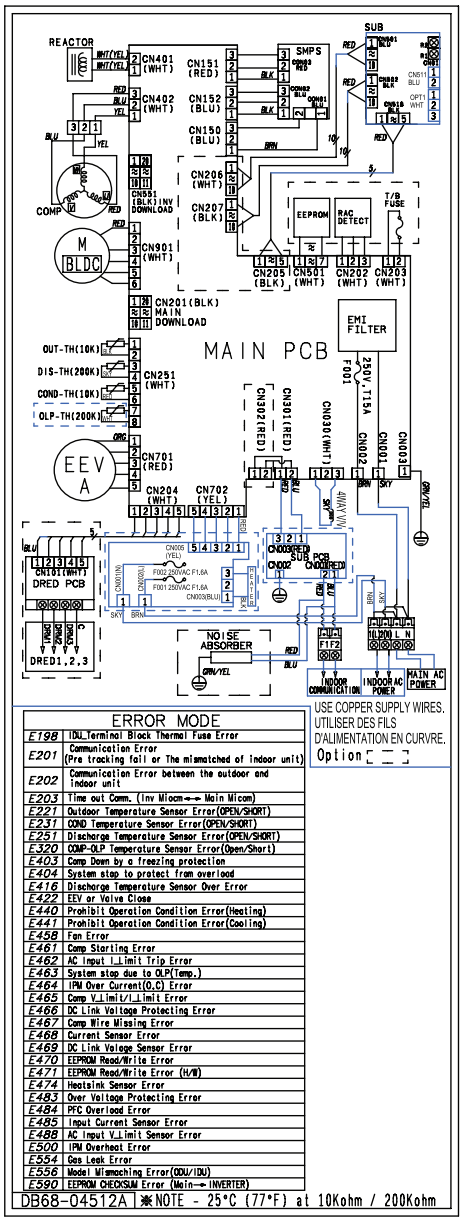
6-1 Indoor Unit

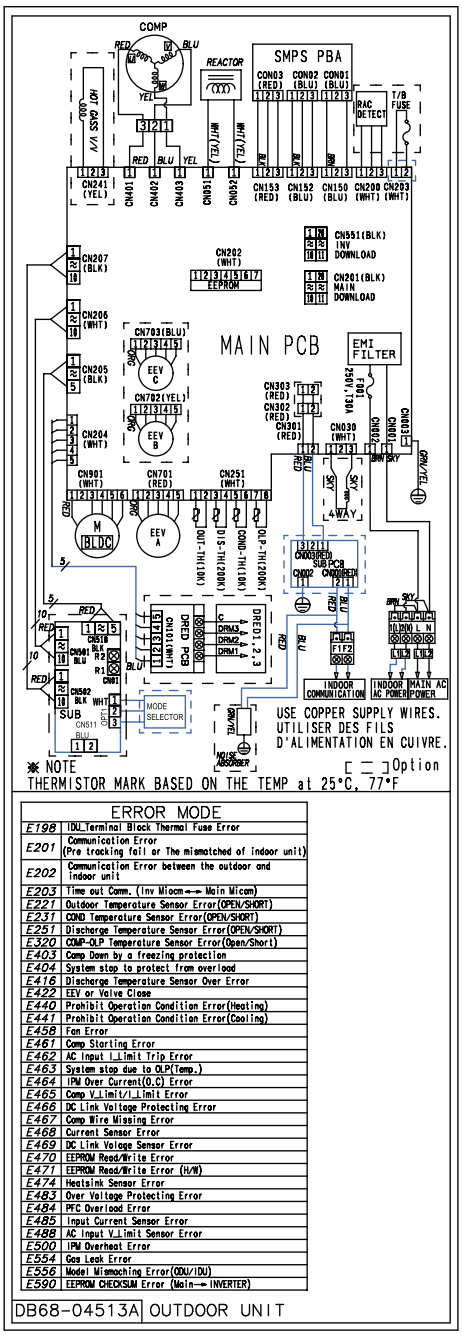
AC052MNMSEH / AC071MNMSEH / AC100MNMSEH/ AC120MNMSEH



6-2 Outdoor Unit

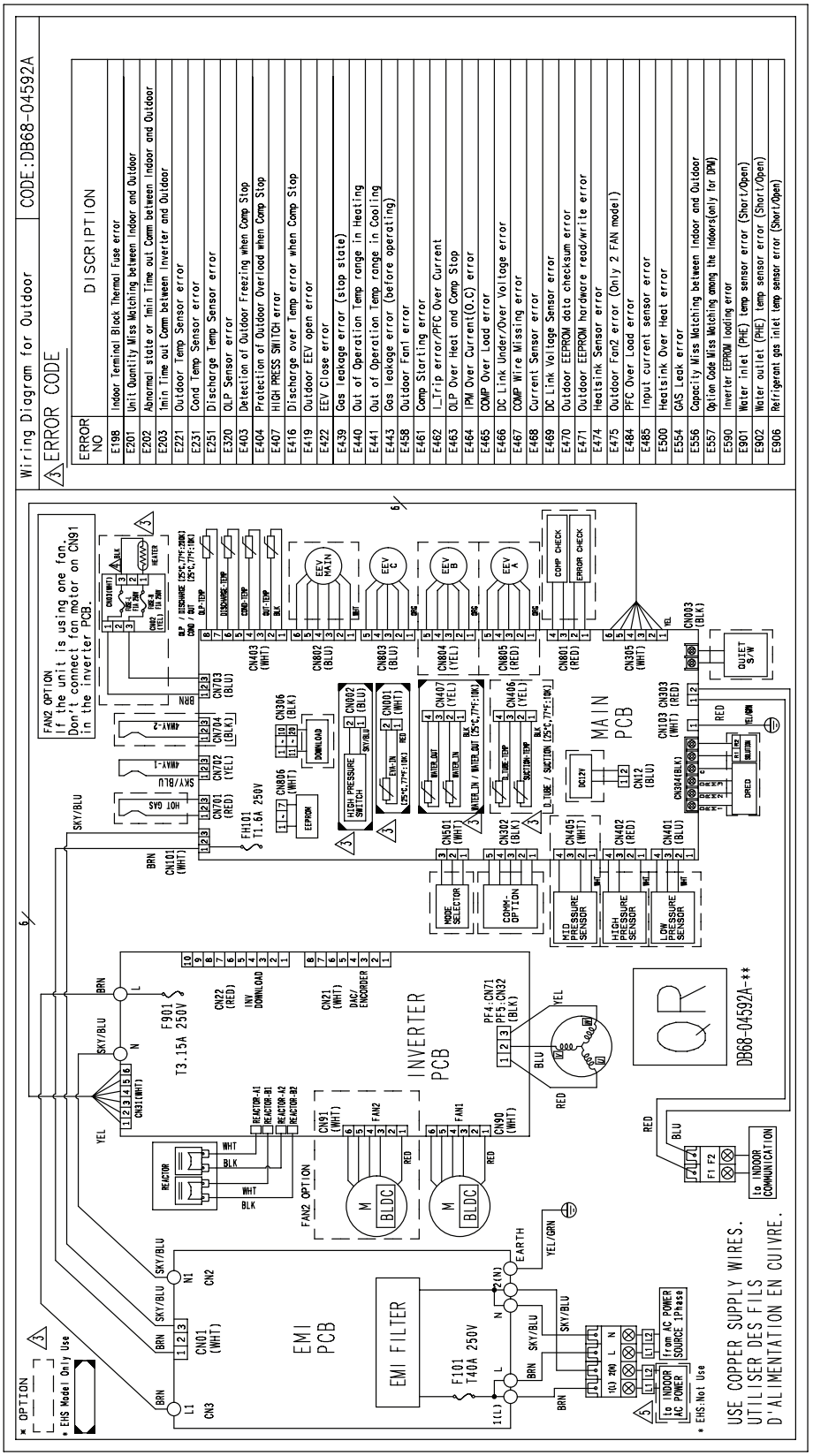
AC052MXASEH





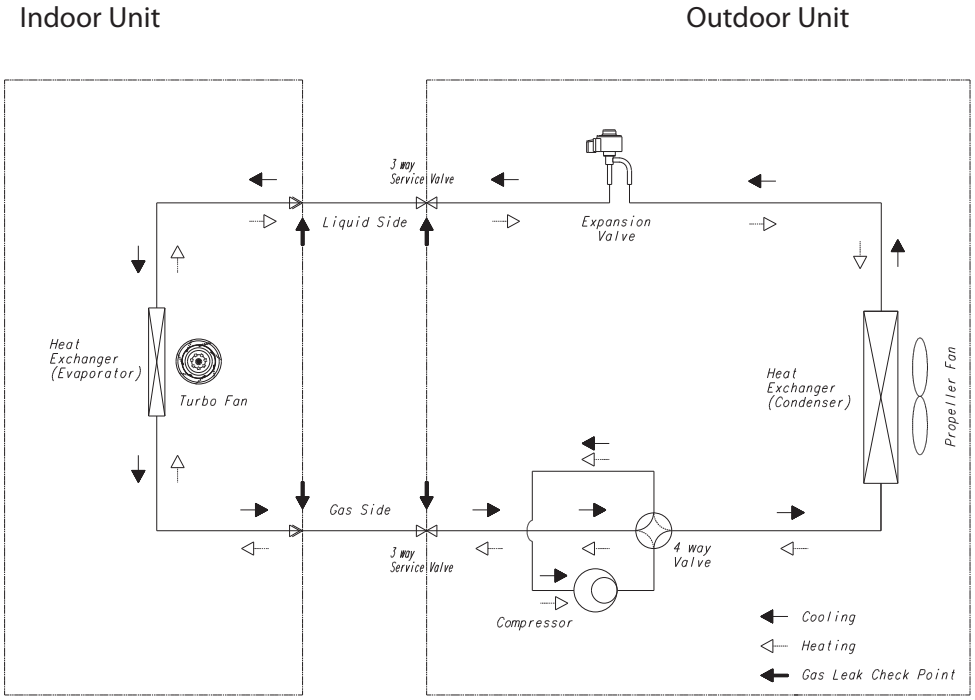
ERROR MODE	
E198	IDU_Terminal Block Thermal Fuse Error
E201	Communication Error (Pre tracking fail or The mismatched of indoor unit)
E202	Communication Error between the outdoor and indoor unit
E203	Time out Comm. (Inv Micom ↔ Main Micom)
E221	Outdoor Temperature Sensor Error(OPEN/SHORT)
E231	COND Temperature Sensor Error(OPEN/SHORT)
E251	Discharge Temperature Sensor Error(OPEN/SHORT)
E320	COMP-OLP Temperature Sensor Error(Open/Short)
E403	Comp Down by a freezing protection
E404	System stop to protect from overload
E416	Discharge Temperature Sensor Over Error
E422	EEV or Valve Close
E440	Prohibit Operation Condition Error(Heating)
E441	Prohibit Operation Condition Error(Cooling)
E458	Fan Error
E461	Comp Starting Error
E462	AC Input I_Limit Trip Error
E463	System stop due to OLP(Temp.)
E464	IPM Over Current(O.C) Error
E465	Comp V_Limit/I_Limit Error
E466	DC Link Voltage Protecting Error
E467	Comp Wire Missing Error
E468	Current Sensor Error
E469	DC Link Volage Sensor Error
E470	EEPROM Read/Write Error
E471	EEPROM Read/Write Error (H/W)
E474	Heatsink Sensor Error
E483	Over Voltage Protecting Error
E484	PFC Overload Error
E485	Input Current Sensor Error
E488	AC Input V_Limit Sensor Error
E500	IPM Overheat Error
E554	Gas Leak Error
E556	Model Mismaching Error(ODU/IDU)
E590	EEPROM CHECKSUM Error (Main→ INVERTER)

DB68-04513A | OUTDOOR UNIT



7. Reference Sheet

7-1 Refrigerating Cycle Diagram



■ CONDENSER

High temperature and high pressure gas state coolant discharged from the compressor is converted to a liquid state as it is cooled down by the heat emission in the outdoor condenser unit, and sent to the evaporator.

■ COMPRESSOR

Low temperature and low pressure coolant is compressed and sent to the cycling system.

■EVAPORATOR

Liquid coolant sucked in through the capillary tubes cools down the room by absorbing the surrounding heat as it evaporates (converting from liquid to gas). (Absorbing heat required for evaporation)

■SERVICE VALVE

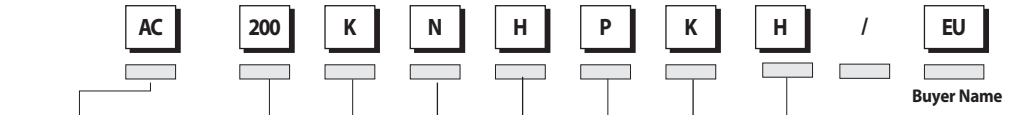
You can open the valve by turning the need valve counterclockwise using hex wrench, and it is used for vacuum, gas purging, coolant injection, coolant purging, and indoor-outdoor unit connection.

■ACCUMULATOR

Accumulator prevents the flow of liquid-state coolant into the compressor. (Liquid-state coolant flowing into the compressor will overload the compressor.)

7-2 Index of Model Name

Model Code



Capacity (3 DIGIT)
KW / BTU / Liter

Product Type	
Code	Type
E	2012
F	2013
H	2014
J	2015
K	2016
L	2017

Rating Voltage	
Code	Type
A	A(115V, 60hz, 1Φ)
B	B(220V, 60Hz, 1Φ)
C	C(208~230V, 60Hz)
D	D(200~220V, 50Hz)
E	E(220~240V, 50Hz)
F	F(208~230V, 60Hz, 3Φ)
G	G(380~415V, 50Hz, 3Φ)
H	H(380V, 60Hz, 3Φ)
J	J(460V, 60Hz, 3Φ)
K	K(220~240V, 50/60Hz, 1Φ)
M	M(127V, 50Hz)
N	N (380~415V, 50/60Hz, 3Φ)

Product Type	
Code	Type
AM	DVM
AJ	PMA
AC	CAC (USD) / ASD
AE	EHS
AN	VTL
AK	PAK (Packaged System)
AG	CHR

Product Type	
Code	Type
S	Set (NASA)
N	Indoor (NASA)
X	Outdoor(NASA)
A	Set (NASA)
B	Indoor (No NASA)
C	Outdoor (No NASA)

Refrigerant		
Code	Type	Refrigerant
C	COOLING ONLY	R410a
H	HEAT PUMP	
R	HEAT RECOVERY	
D	COOLING ONLY	R22
E	HEAT PUMP	
A	Cooling only	R134
B	Heat Pump	
N	N/A	

Product Type (Indoor)	
Code	Type
1	1 WAY CST
2	2 WAY CST
N	MINI 4 WAY CST
4	4 WAY CST
H	HSP DUCT
M	MSP DUCT
L	LSP DUCT
E	FRESH AIR INTAKE DUCT
G	CEILING CONCEILED DUCT
C	CEILING
J	CONSOLE
F	FLOOR MOUNTING
P	FAC

Product Type (Outdoor)	
Code	Type
A	Inv+Side+General Temp
S	Inv+Side+Low Temp
Q	Inv+Side+Tropical Temp
F	Inv+Top+Tropical Temp
B	Non Inv+Side+General Temp
N	Non Inv+Side+Low Temp
R	Non Inv+Side+Tropical Temp
Z	Non Inv+Top+Tropical Temp
1:1 (In/out)	->4Way : 4 , MSP Duct : M , Ceiling : C

Product Type (Indoor)	
Code	Type
F	FLAGSHIP
P	PREMIUM
D	DELUXE
S	STANDARD

Product Type (Outdoor)	
Code	Type
A	STANDARD+GENERAL Temp.+MODULE
B	STANDARD+LOW Temp.+MODULE
C	STANDARD+ TROPICAL+MODULE
D	STANDARD+GENERAL Temp.+NON MODULE
S	STANDARD
T	DELUXE + TROPICAL

※ / can be removed from the buyer card if there are not enough digits.

Printed in China.
Code No. DB68-00000A (1)